51st meeting of the LHC Commissioning Working Group July 15th, 2008

Remote Commissioning of the LHC Collimators

S. Redaelli, AB / OP for the Collimation Team

Acknowledgments: F. Follin, D. Jacquet, M. Lamont, G. Kruk for the LSA team, E. Veyrunes, R. Billen s team, et al.







Outline



- Status of collimator controls
- Result of remote commissioning
- Beam commissioning at TI2
- Open issues
- Conclusions

See also: Ralph's talk

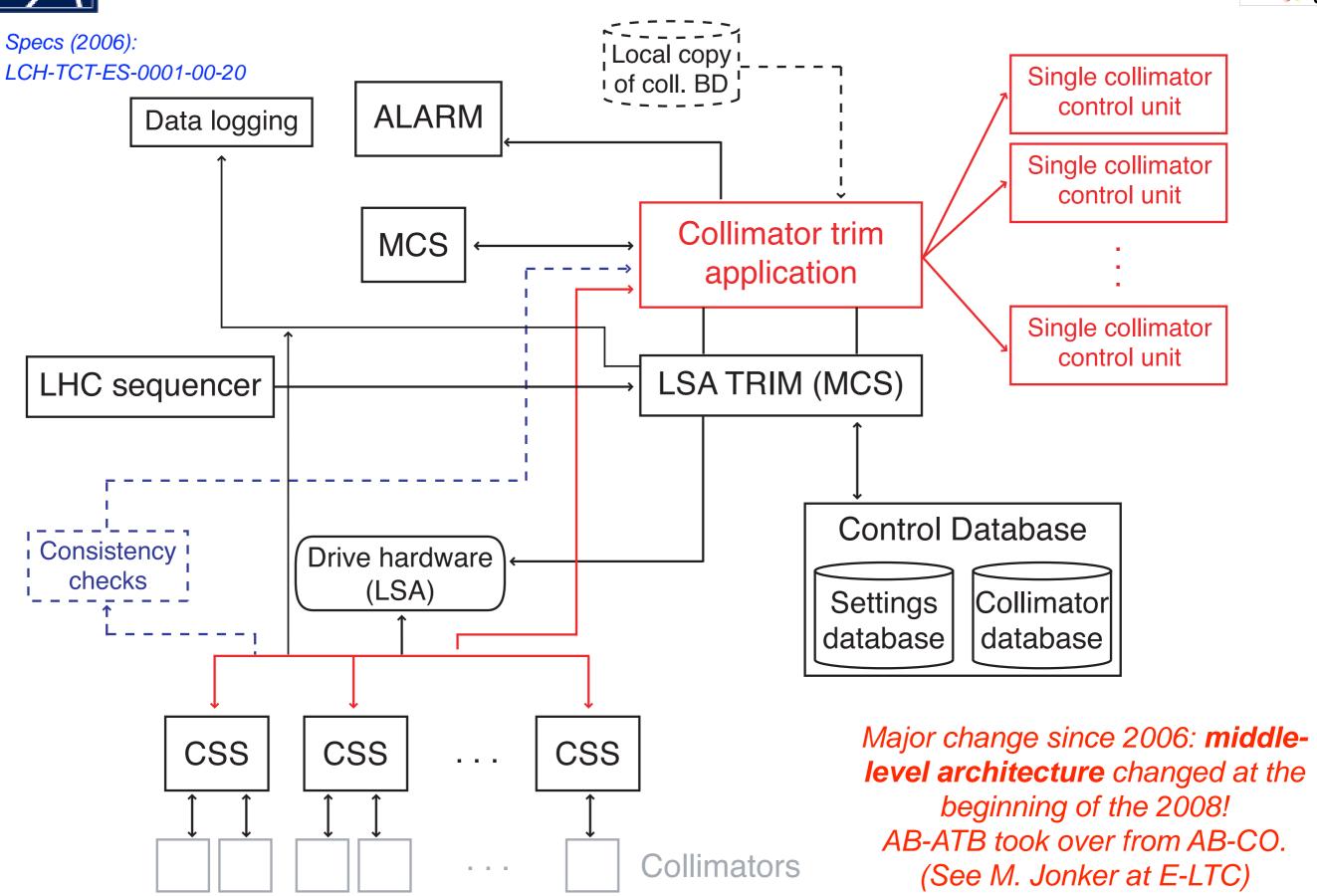
OP Cold-checkout meeting of Nov. 2007

M. Jonker at the E-LTC of Feb. 2008



Top-level controls architecture

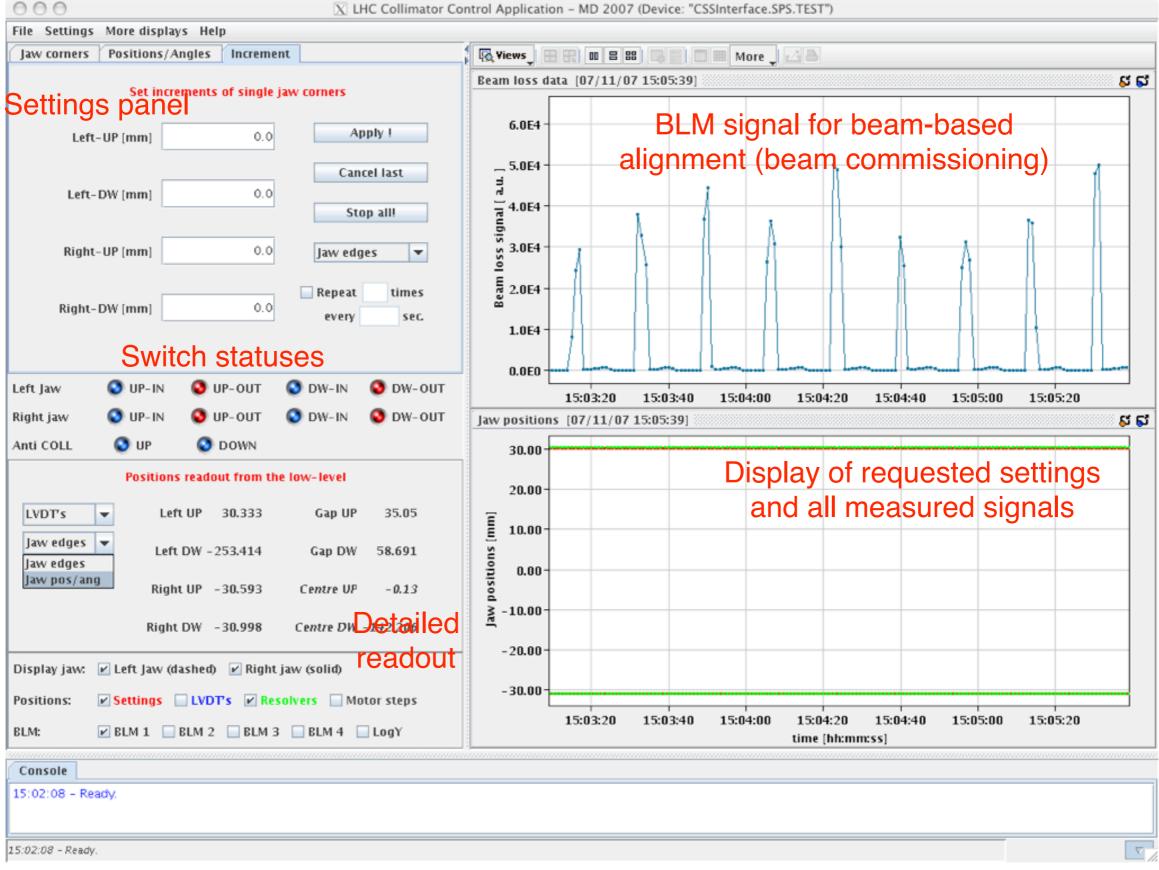






Single collimator control unit

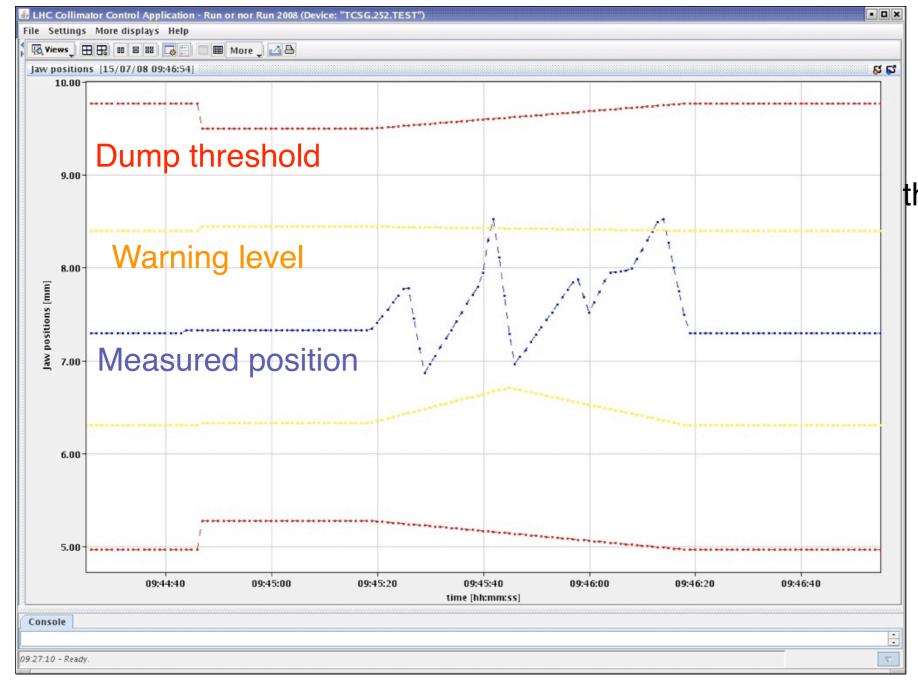






Updated version under construction



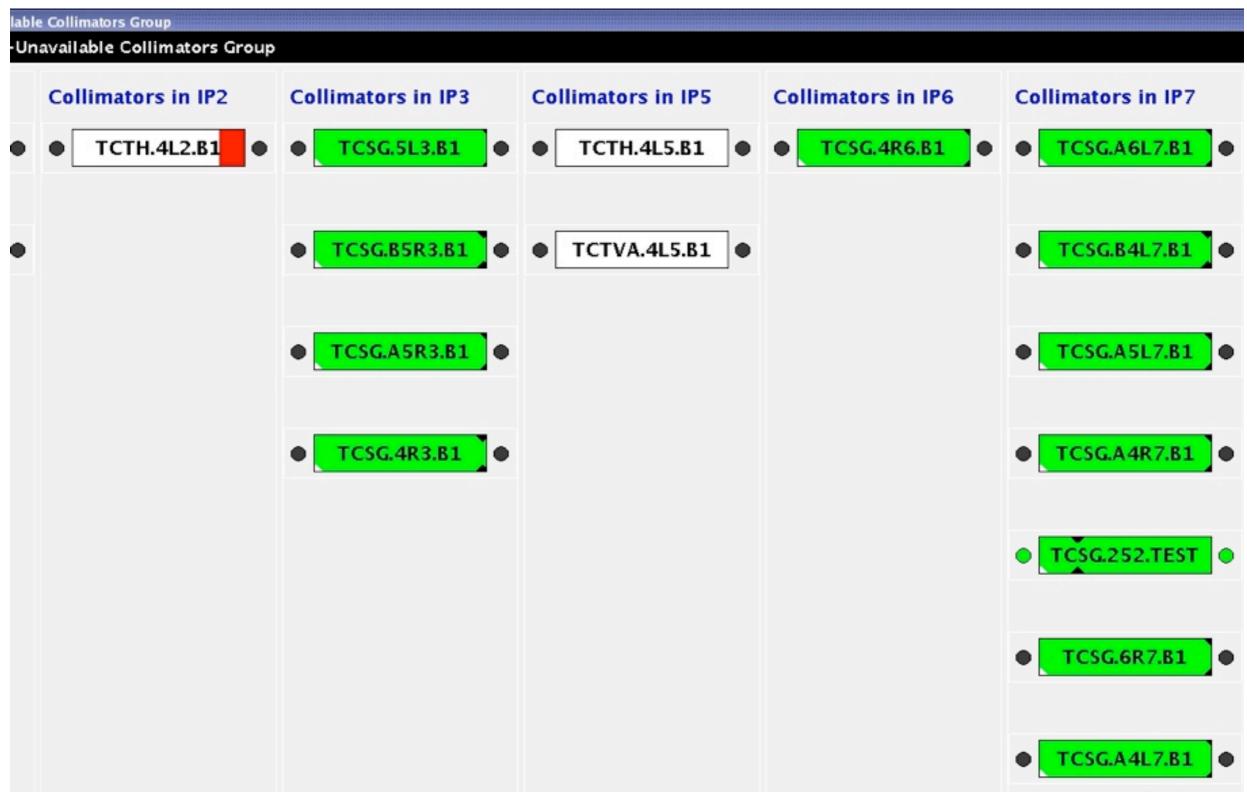


On-line display of interlock warning and dump levels
More automatic interface to the database for configuration
(E. Veyrunes)



Fixed-display tool



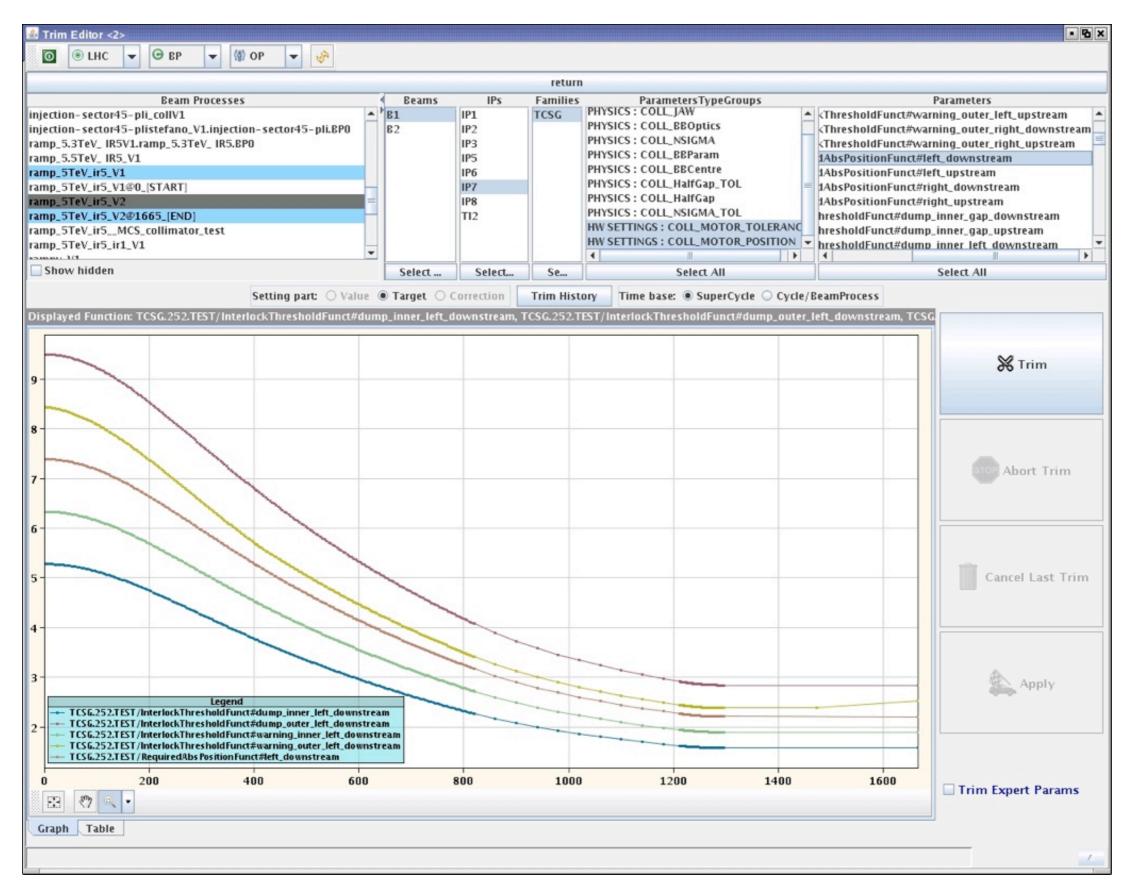


First implementation by P. Nuno. Followed up by E. Veyrunes.



Function-based settings



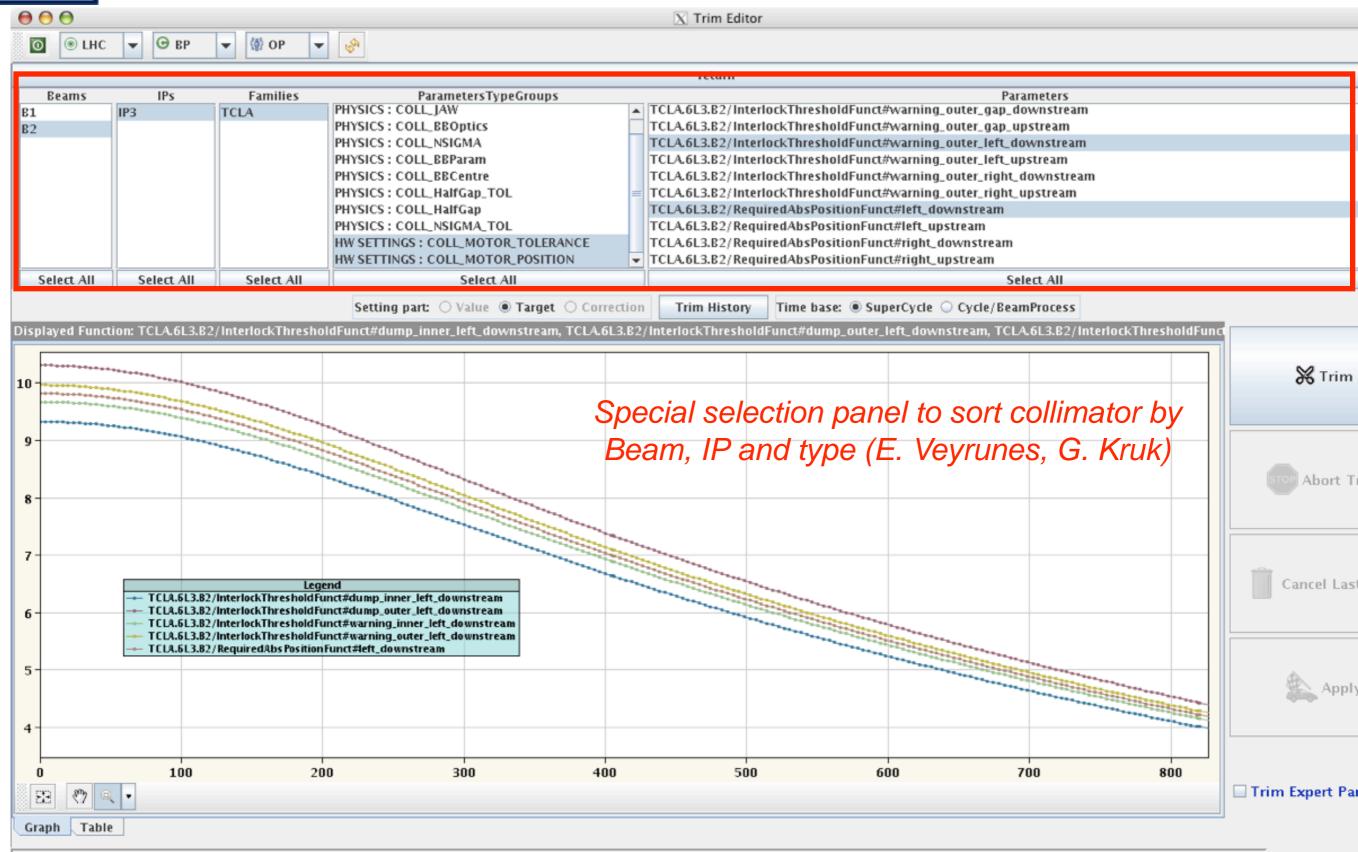


Example: Nominal ramp functions for the 5 TeV run



Collimator TRIMapp

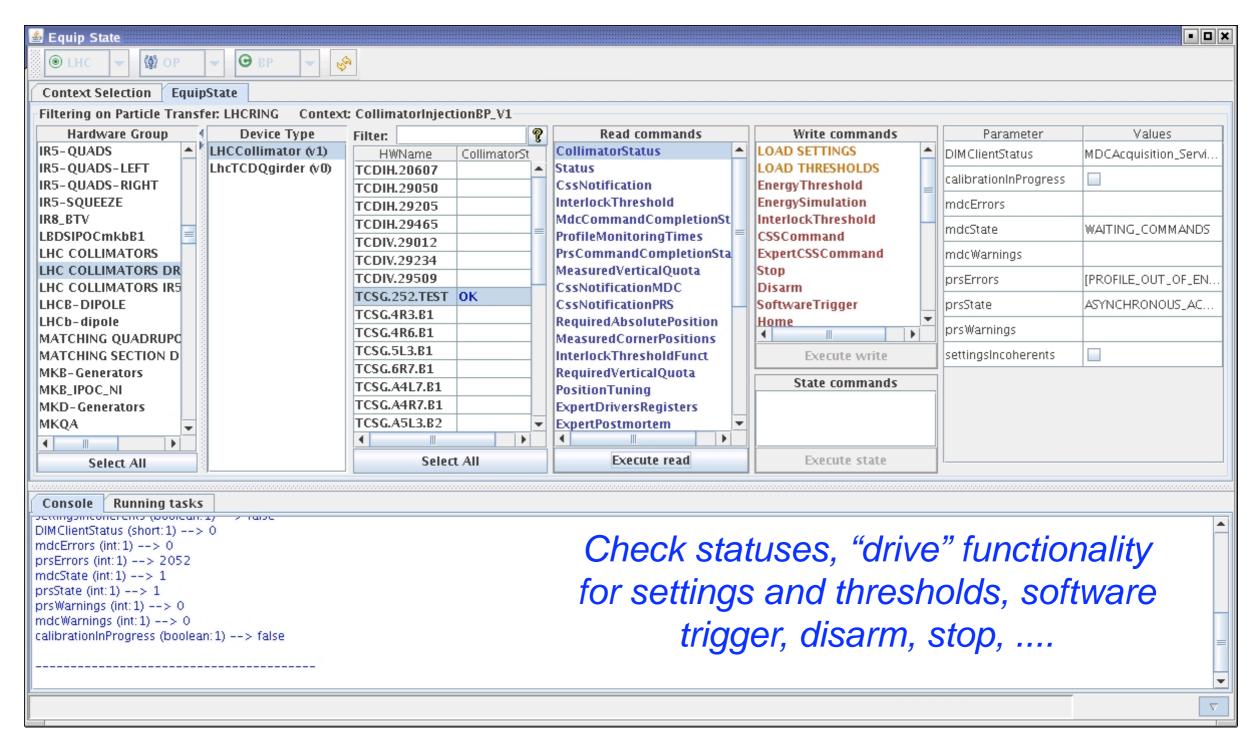






LSA integration - Equip State





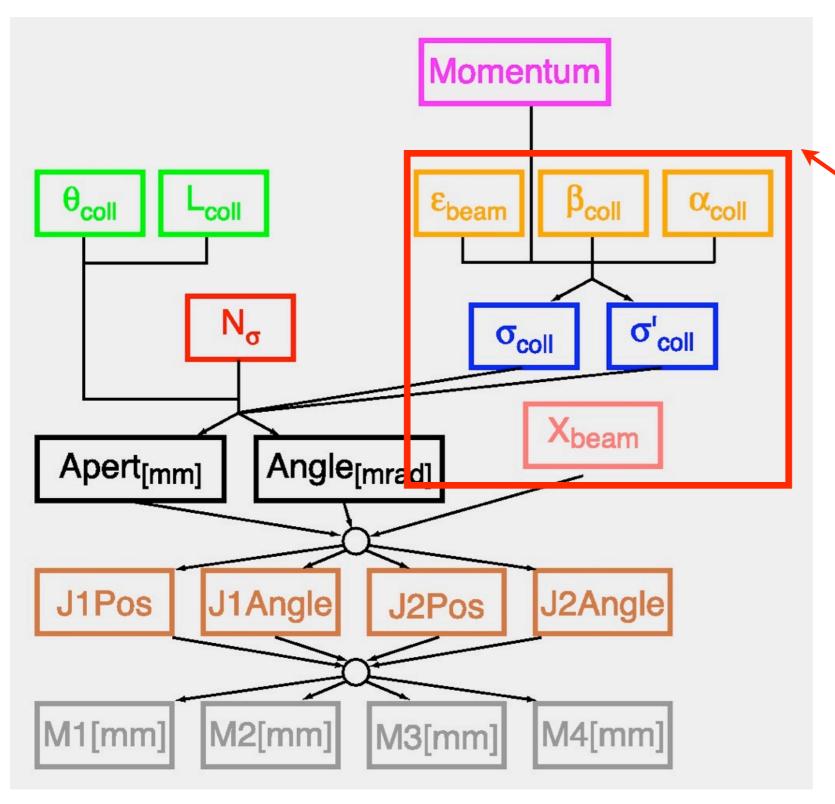
Looking forward to asses the operationability during the cold-checkout...

S. Redaelli, LHCCWG, 20-11-2008



What is behind...





Parameter space for settings in units sigma! (trims at all levels possible!)

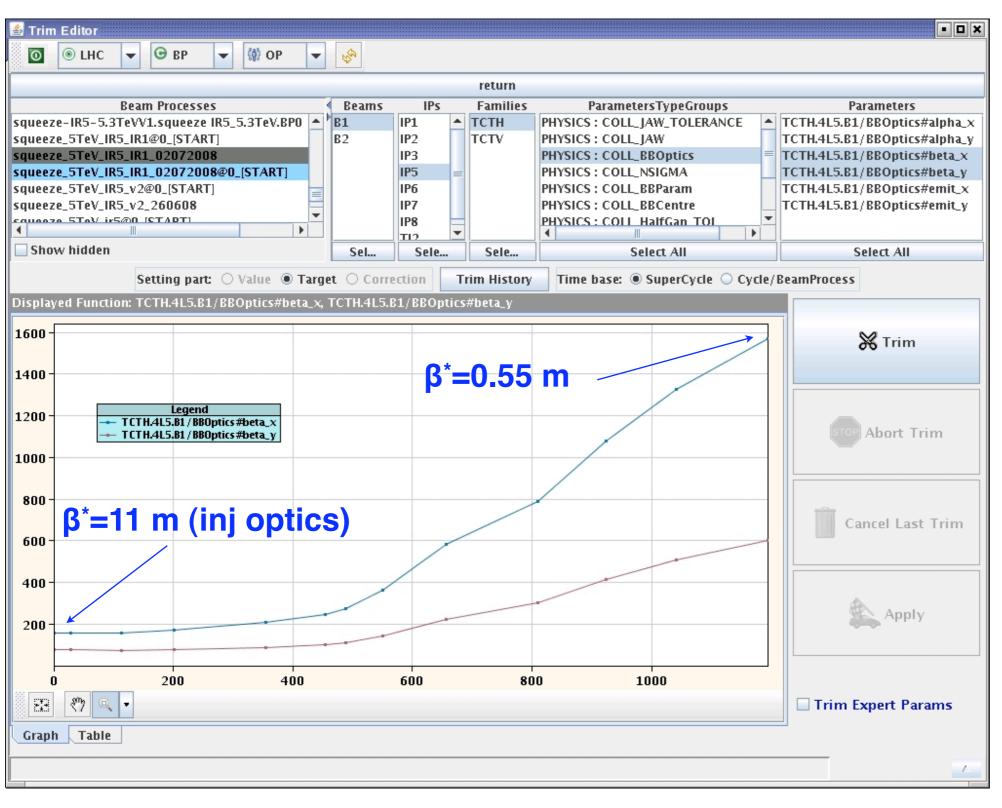
Beam-based parameters
will be determined for each
collimator with beam and
stored in the setting DB
(now: nominal values imported
at the generation level)

Database definition of the parameter space and the associate makerules maintained by D. Jacquet, great support from LSA team!



Example: Optics values





Nominal beta
functions versus time
at the tertiary
collimators within a
squeeze "beam
process" at 5 TeV.

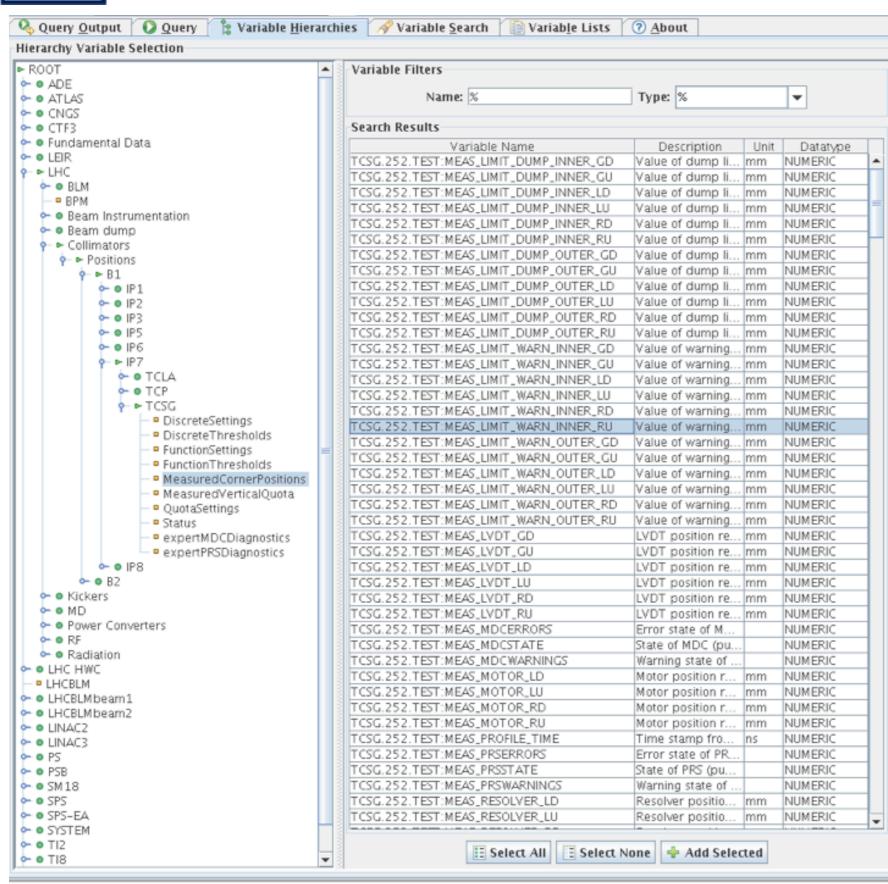
Optics V6.503 used.

TCT's do not necessarily need to be moved (see Ralph's talk) but the information will be there!



Logging





About 13'000 collimator logging variables entered in the measurement and logging databases (LHC+TI2+TI8).

Temperature (+500 variables) will be added soon.

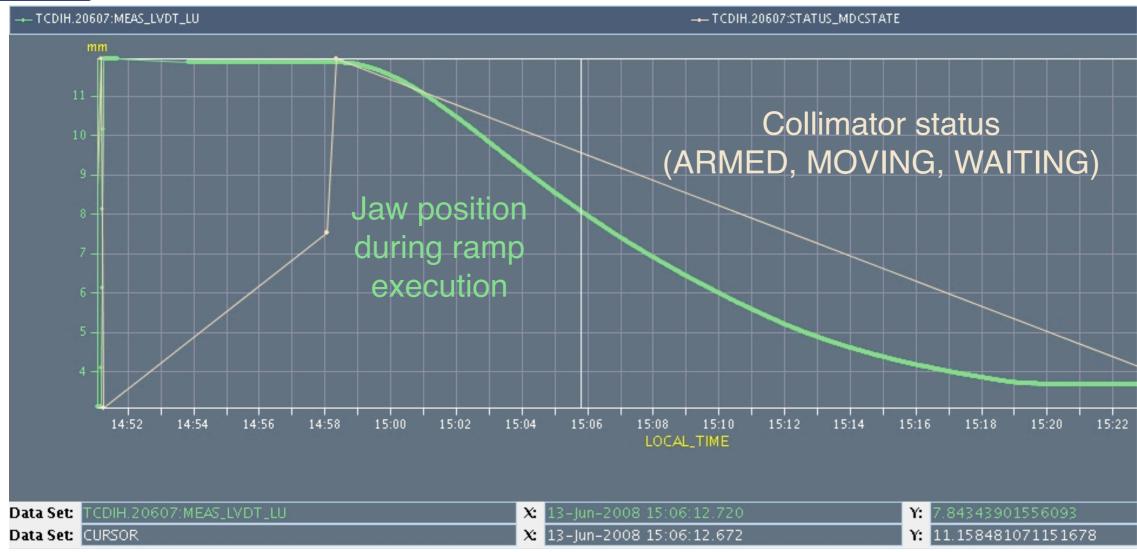
Special thanks to the work of R. Billen, C. Roderick.

Thanks also to M. Gourber-Pace, N. Hoibian

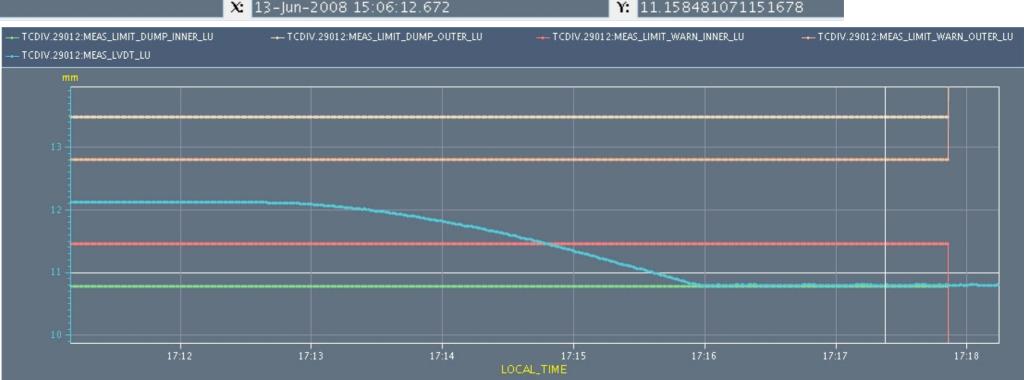


Examples





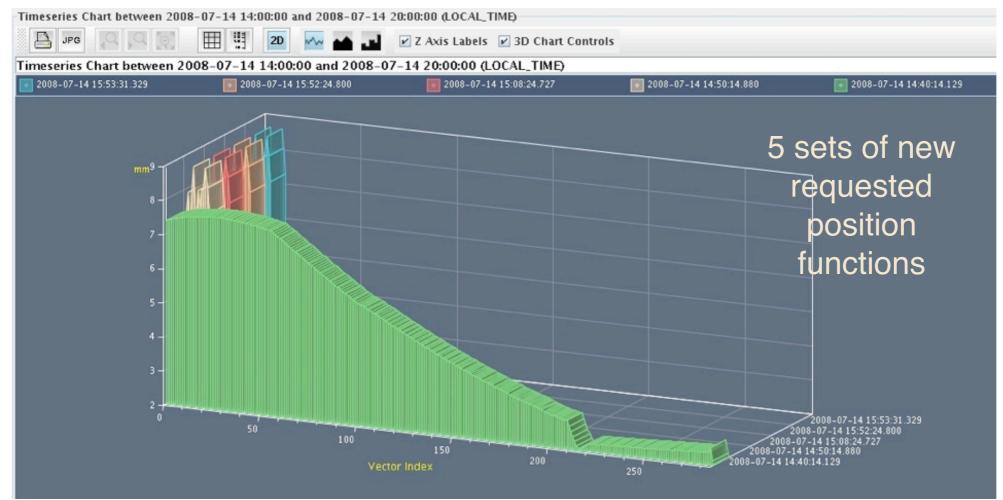
Limit functions
(dump+warning)
are also logged for each degree of freedom.





Special requirement for collimators

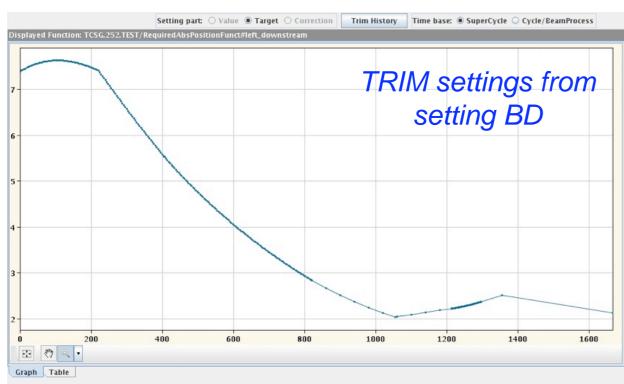


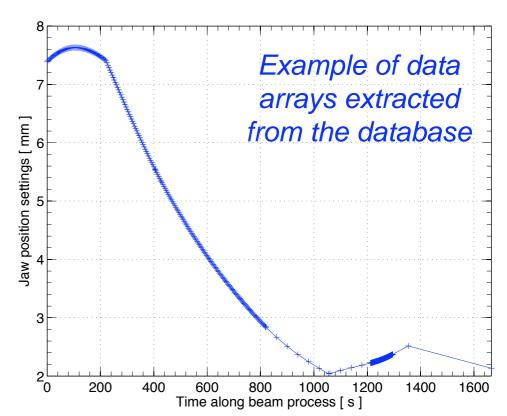


We requested to log also the collimator settings (requested positions and thresholds).

Sets of 2D arrays sent from LSA-TRIM are recorded for permanent storage.

Special thanks to N. Hoibian.

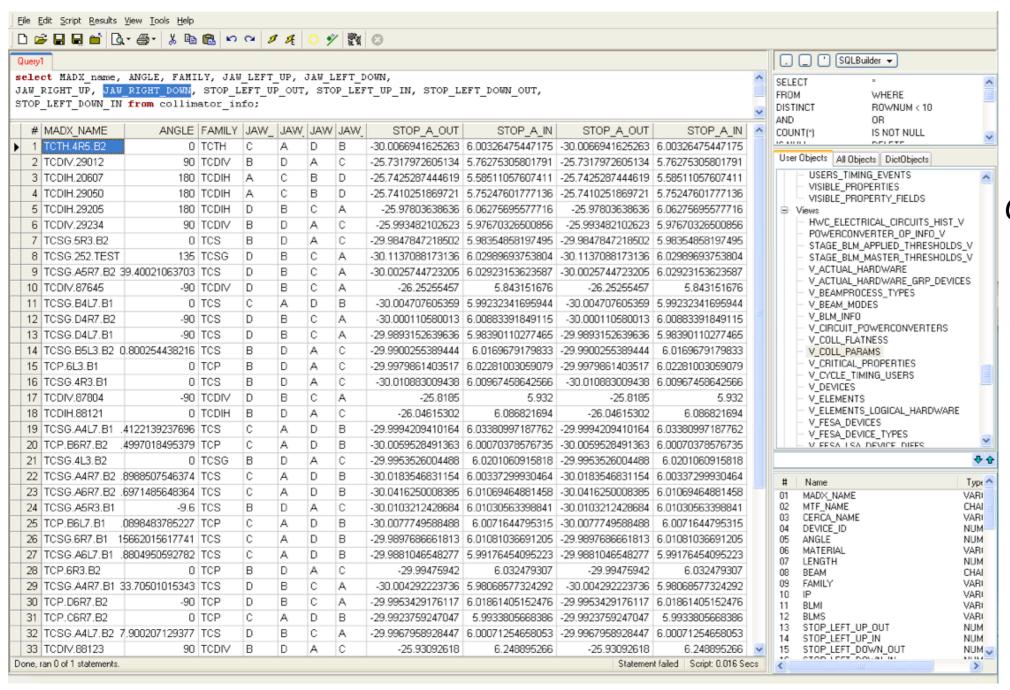






Collimator LSA database





Complete information on the 2008 system!

Common repository for all required critical configuration (BLM s), calibration data and operational data

Merges:

layout information + production and CERN measurements + results of approval + nominal optics...

Being **updated** with outcome of the HW commissioning measurements in the tunnel (mechanical play, switch positions, ...).

Many thanks to Ronny and Chris! Data are the outcome of the Collimation Production Steering approval procedure (thanks to T. Weiler, R. Chamizo, R. Losito s team ...)



Traceability, documentation



16

CERN CH-1211 Geneva 23 Switzerland



LHC Project Document No.

LHC-TC-ES-0001 rev 0.1

CERN Div./Group or Supplier/Contractor Document No.

ΑВ

EDMS Document No. 906937

Date: 2008-04-11

Engineering Specification

PARAMETERS FOR THE 2008 LHC COLLIMATORS

Abstract

The LHC collimation system for the 2008 beam operation will comprehend 62 ring collimators and 13 transfer line collimators. The critical parameters for the configuration of the collimator controls, such as the collimator orientation, the number of motor axes and the mechanical reference positions, were measured during various phases of the collimator production and were reviewed before being stored in the LSA database, which will be used as a source of information during the hardware commissioning of the system. This paper summarizes the collimator hardware parameters for the devices of type TCP, TCGS, TCTH, TCTVA, TCLA, TCLIB and TCDI that will be installed in the LHC for the 2008 physics run.

Prepared by : S. Redaelli, R. Chamizo, T. Weiler Checked by:

O. Aberle, E. Blanco
Vinuela, R. Billen,
J. Brahy, P. Gander,
S. Chemli, Y. Kadi,
M. Jonker, M. Lamont,
J. Lendaro, A. Masi,
S.Perrollaz

Approved by: R. Assmann B. Goddard R. Losito

Static hardware parameters (orientation and mechanical references for sensor calibrations) documented for "as-installed" system.

Versioning of LSA tables was put in place (Thanks to Ronny) to trace the changes of dynamics values (mechanical plays, switch positions, ...)

S. Redaelli, LHCCWG, 20-11-2008



Outlook



- Status of collimator controls
- Result of remote commissioning

 Function driven motion

 Synchronized ramp functions

 Commissionig sequences for MP

 EMC results
- Beam commissioning at TI2
- Open issues
- Conclusions



Preparation for beam operation



From OP cold-checkout meeting (Nov. 2007):

Cold checkout should be focused on

Perform global, simultaneous system checks

Control an *ensemble* of collimators

Address timing and synchronization issue

Function-driven motion, "tracking" tests with other equipment

Establish full machine protection functionality without beam

Verify interfaces to other accelerator systems

Beam loss monitors: configuration/acquisition of distributed systems Sequencer driven commands, machine modes

Management/validation of measurement data

Verify logging of distributed systems (big data sets!)

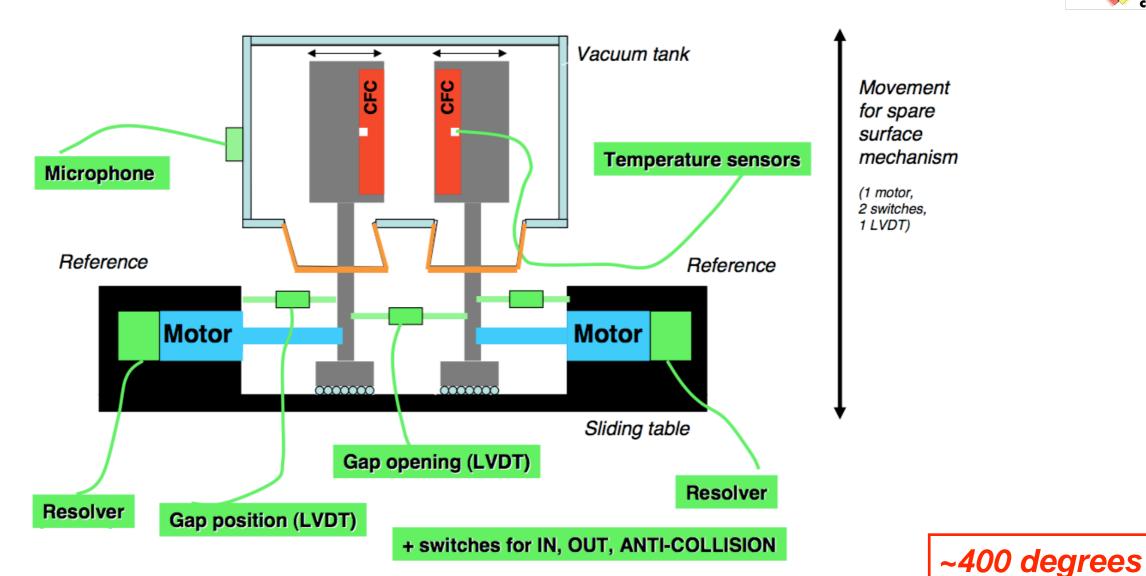
Consistency and sanity checks; global system status

S. Redaelli, LHCCWG, 20-11-2008



Recap. of collimator hardware





Settings: 2 jaws → 4 motor positions; 1 motor for tank position.

Survey: 7 position measurements (4 corners + 2 gaps + tank)

4 motor resolvers

10 switch statuses (full-in, full-out, anti-collision)

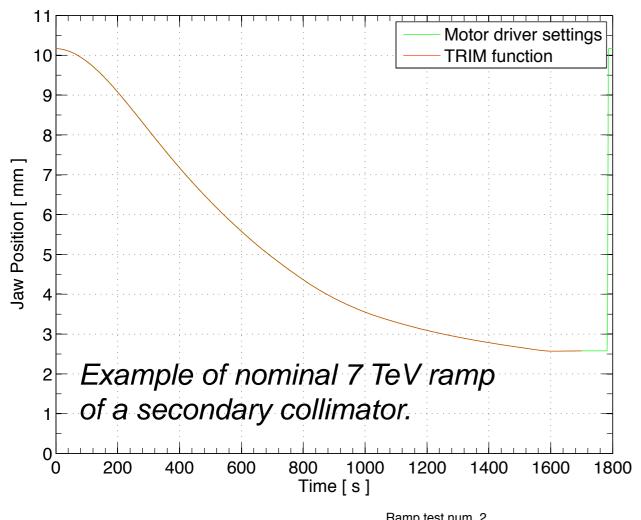
of freedom ~2000 limit functions

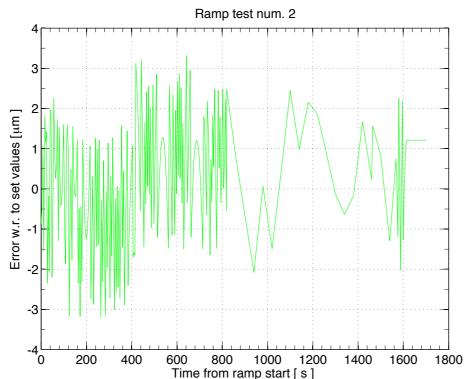
<u>Dump thresholds (functions+discrete)</u>: 6 x 2 jaw positions/gaps; some gap values vs. energy and beta* factor; 5 temperatures; switch statuses vs. machine mode.



Function-driven motion

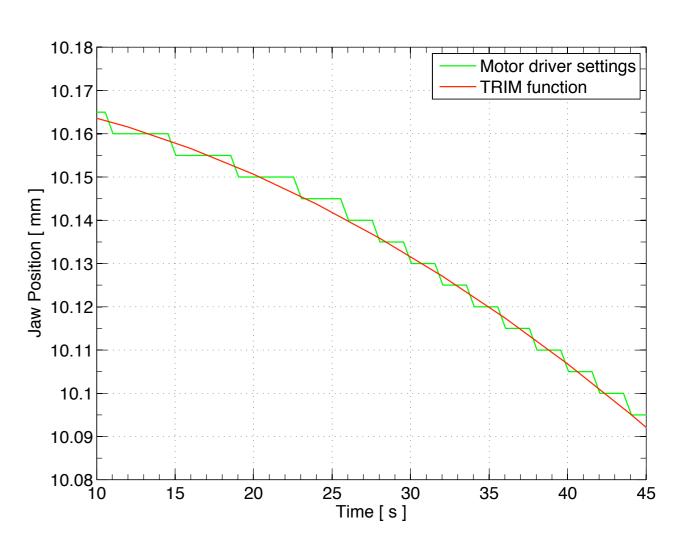






Motor Driver Controller (MDC) interpolates the functions and approximates them with small steps (A. Masi).

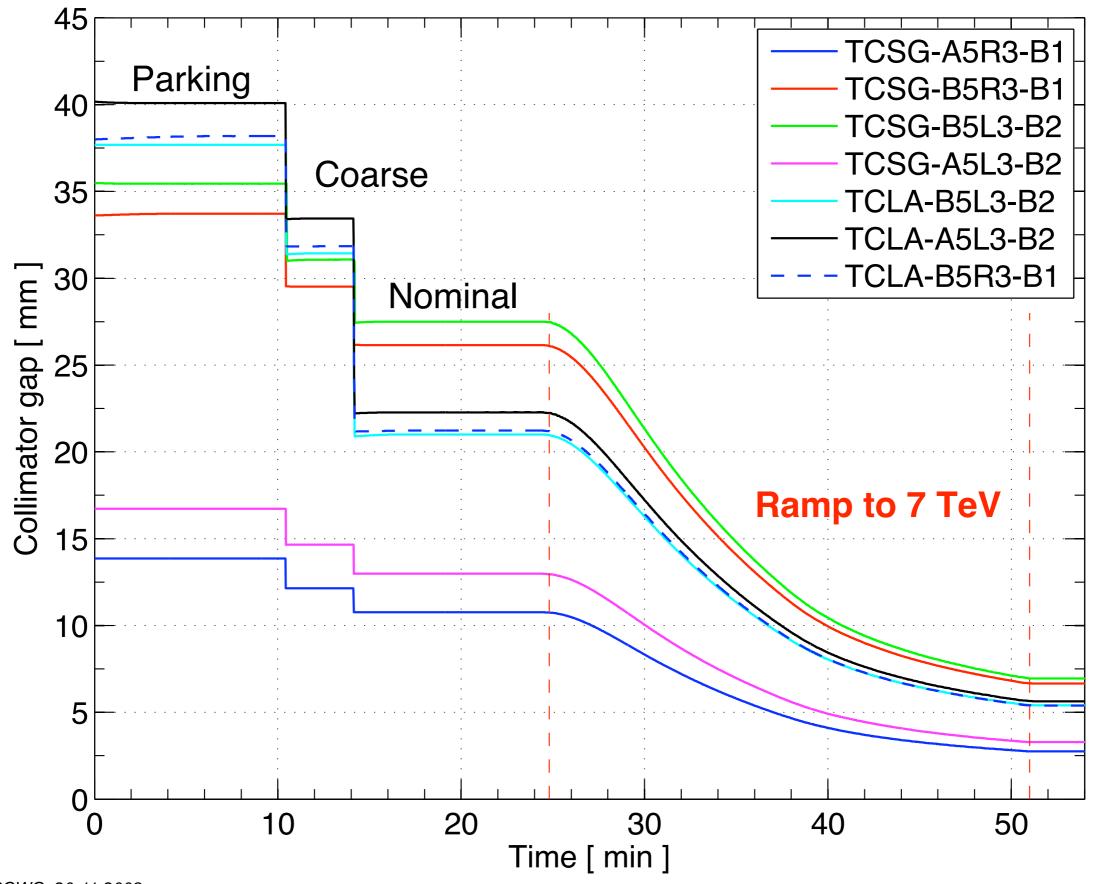
Error of settings below minimum step value of 5 microns





Operation of 7 LHC collimators

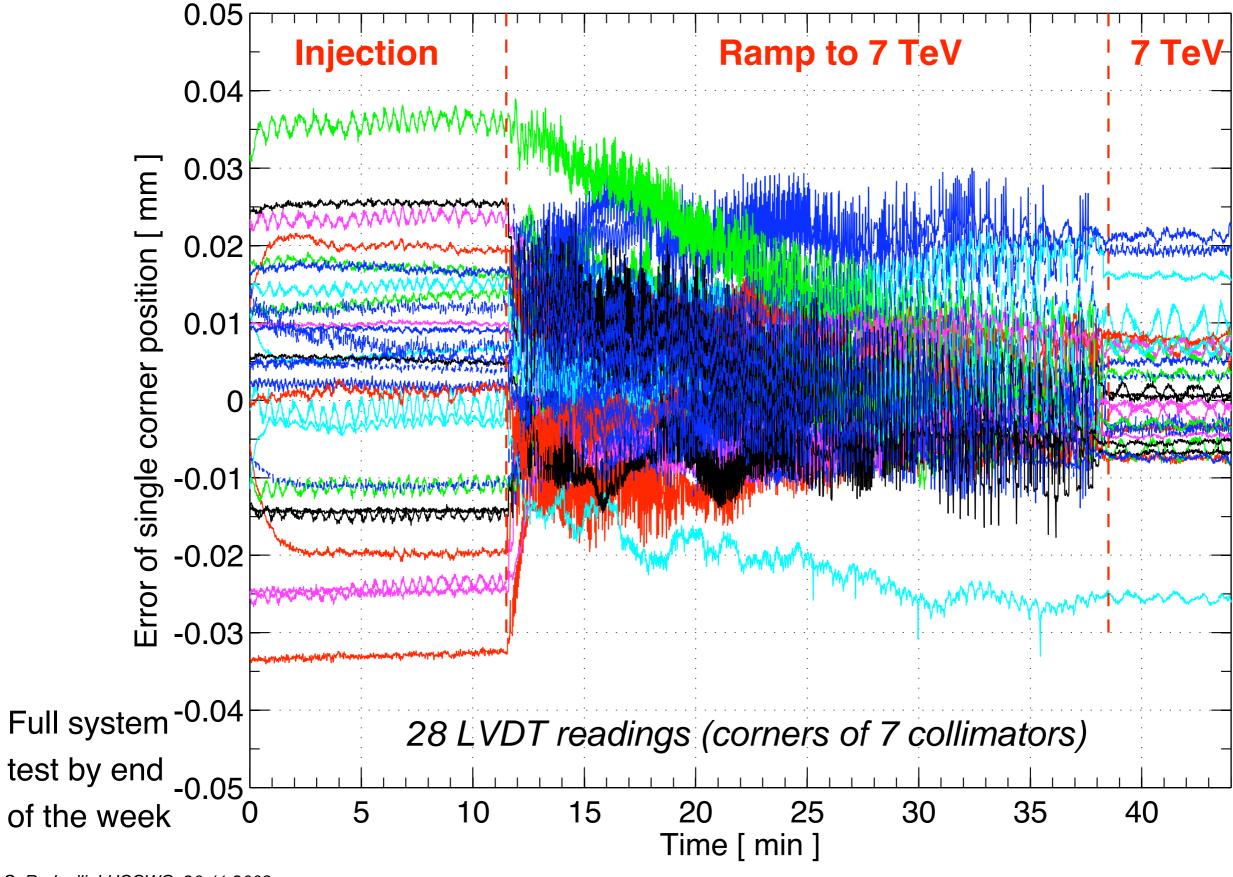






Positioning error for 7 collimators

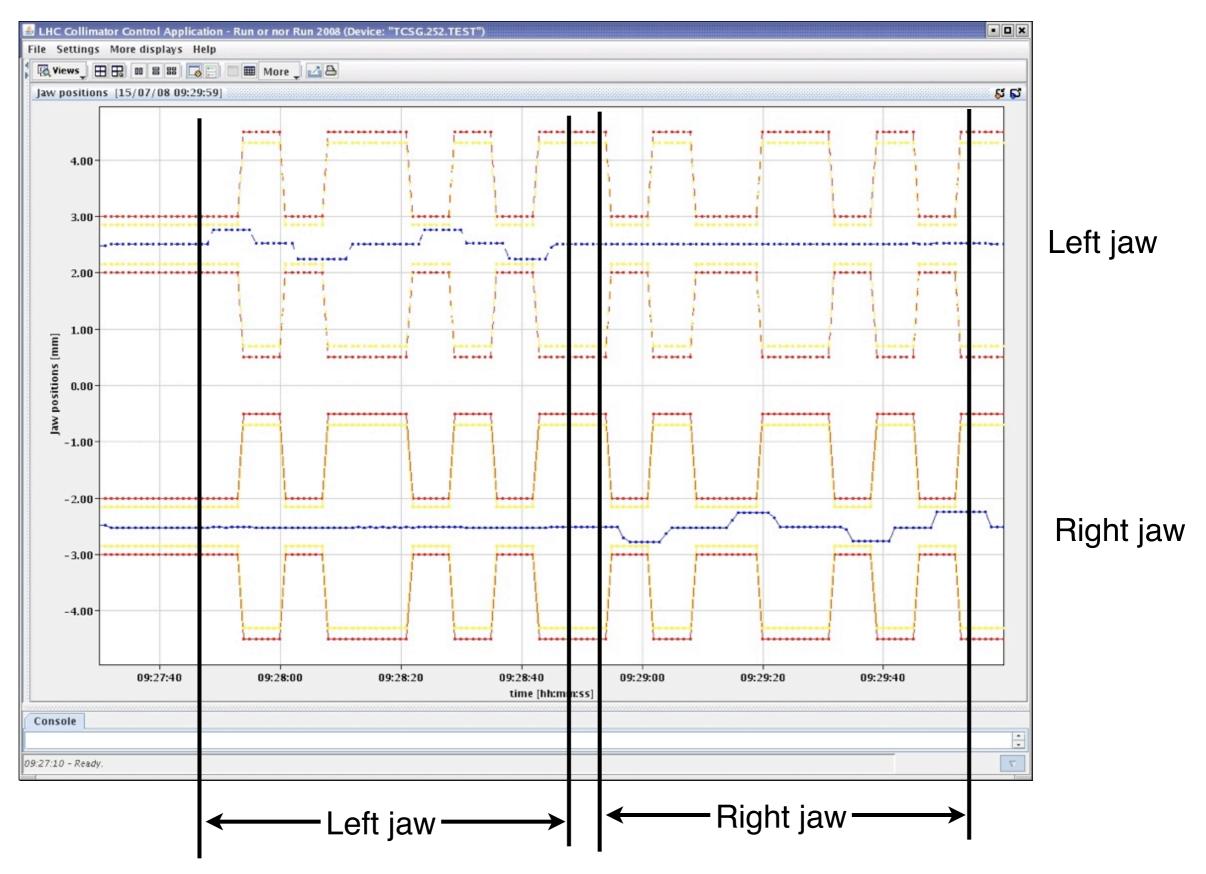






Sequences for MP commissioning

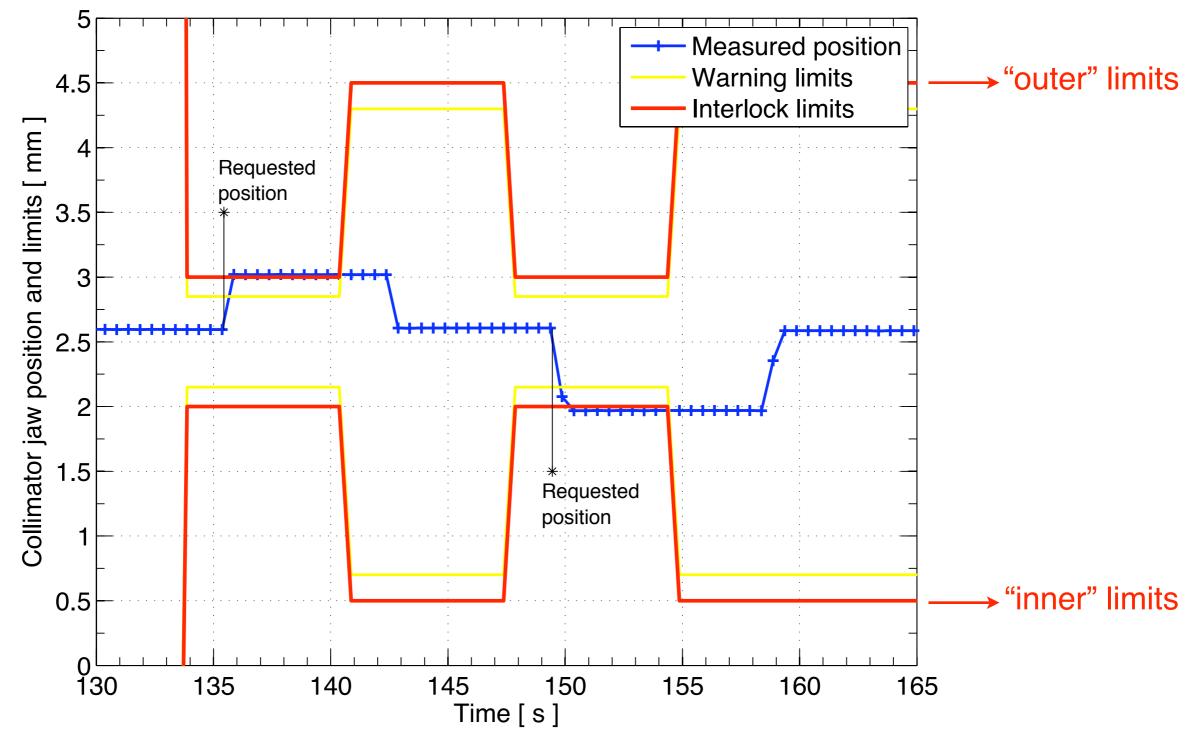






Detailed example (1 deg. of freedom)





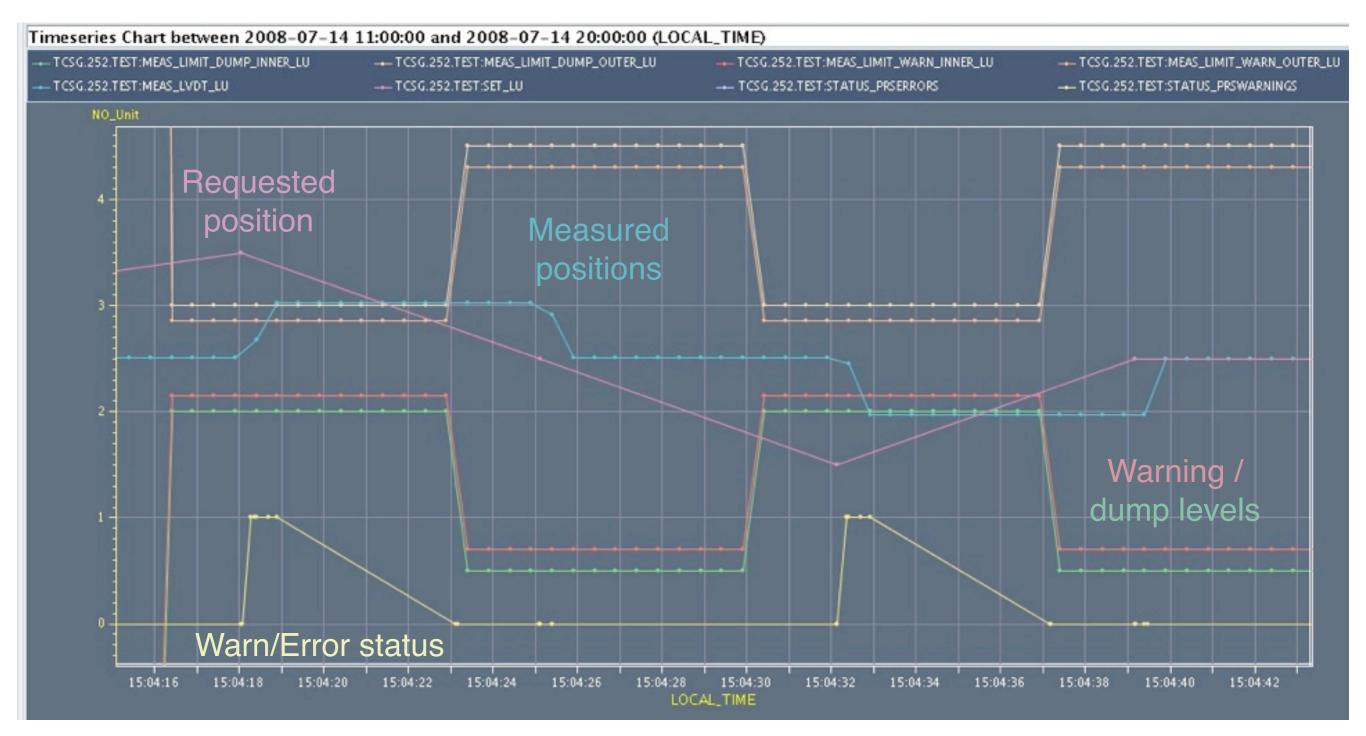
One sequence was prepared to tests 12 interlock functions (+12 warning functions at the same time)

It takes less than 3 minutes; Can be applied to many collimator at the same time. Will prepare similarly: (1) Verification of switch statuses; (2) Energy and beta* limits



Sequence results in the logging





Simultaneously, the BIC status changes should also be logged to see if the beam permit is really removed!

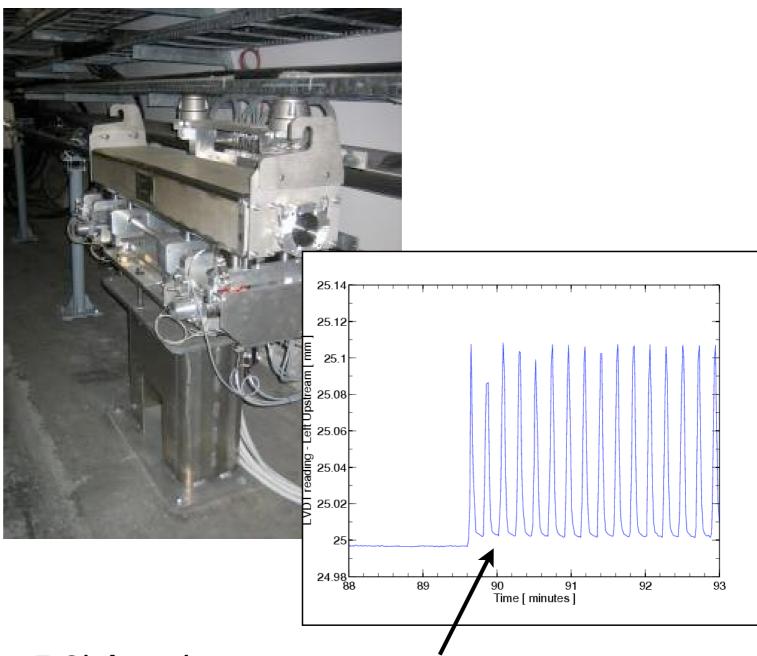
Now: data at 1Hz. Later the *post-mortem* buffer at 100Hz will be used if necessary.



Magnetic interference in TI2







Magnetic field generated by the 5.3kA main circuits perturbs the LVDT reading! First seen for two collimators in TI2 during the 2007 cold-checkout!

Follows the LHC/CNGS cycle...



Countermeasures

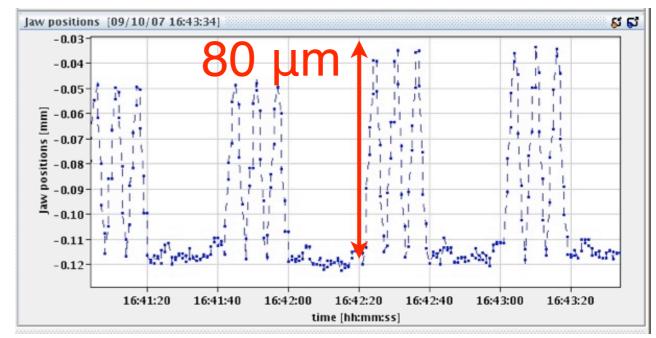




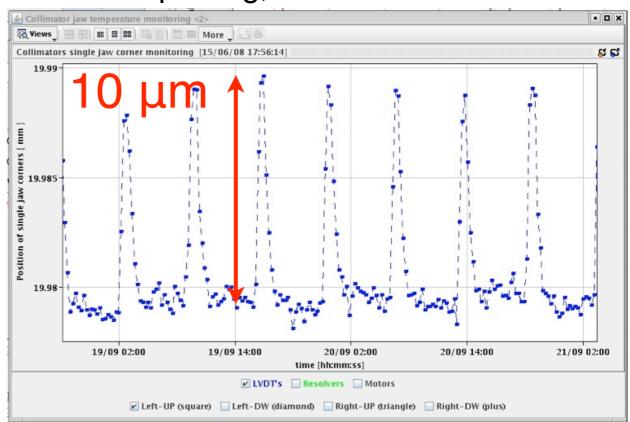


Magnetic screens installed to shield the collimators (A. Masi)
Significant reduction of the LVDT noise.

2007: TI2 pulsing, no beam



2008: TI2 pulsing, with beam



S. Redaelli, LHCCWG, 20-11-2008

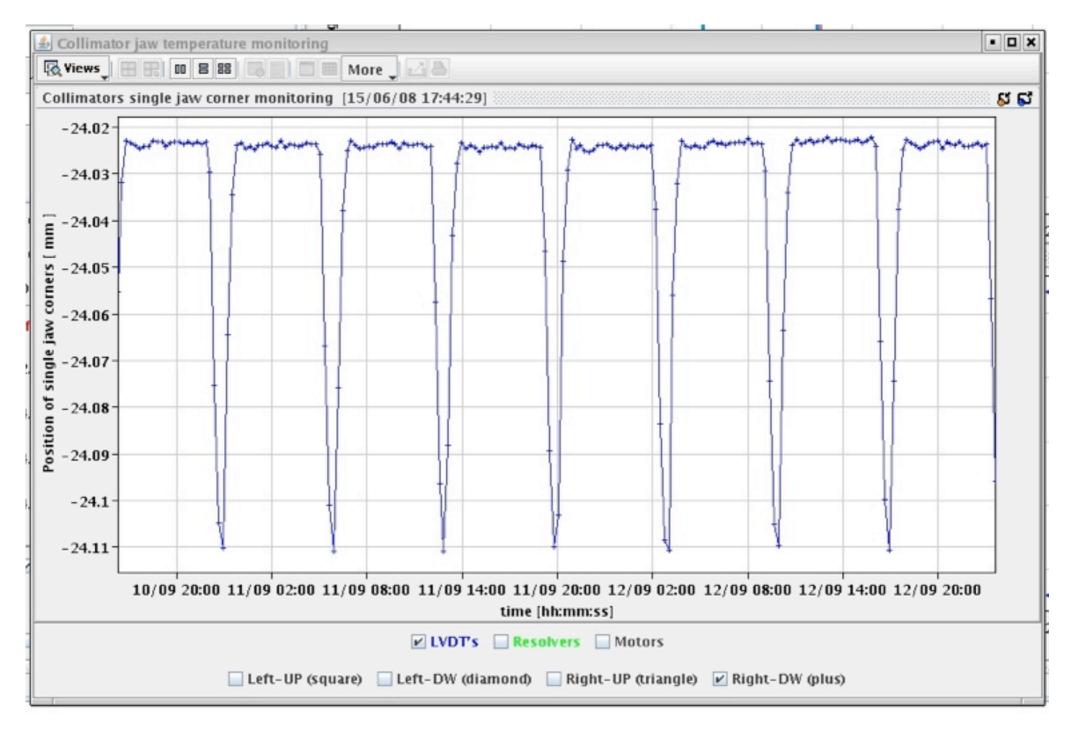


Still one bad guy...



28

LVDT Right-Downstream of TCDIH-29050

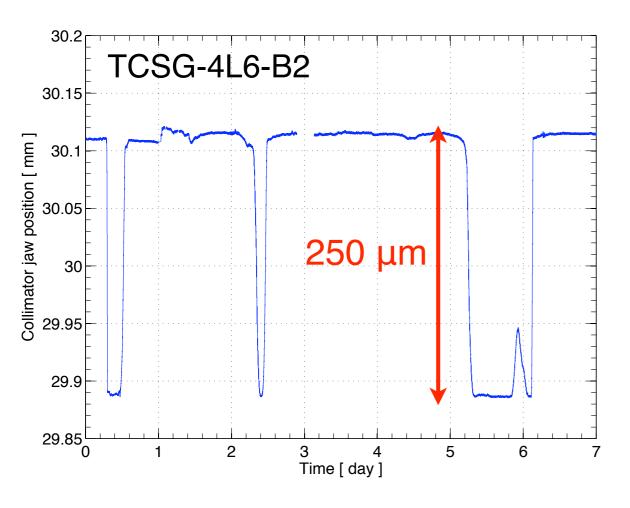


Probably it will be changed: it also caused other problems - see later



Results of EMC tests in the LHC



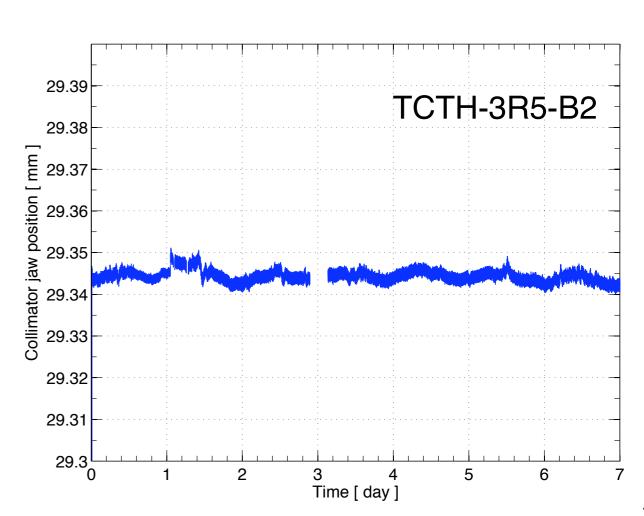


Not yet understood: does not seem to be correlated with septum magnet nor with powering of cold magnets.

More EMC tests will take place following up the progress of HW commissioning.

Parasitic acquisitions of collimator signals during various tests: cold/warm magnet powering, kickers pulsing, septum magnets, ...
Typically: noise below **10 microns**.

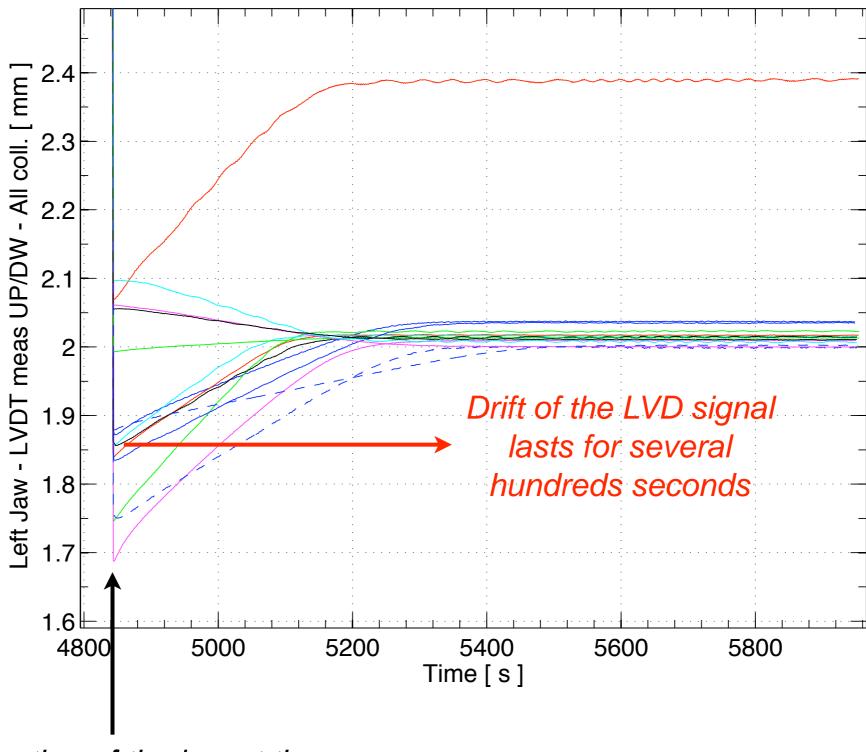
One exception: TCSG in IP6.





Over-shoot of LVDT signals





Fast motion of the jaw at the nominal speed of 2 mm/s



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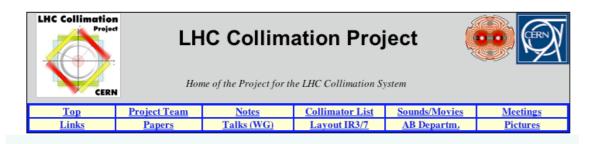


TI2 - Hardware involved



Beam commissioning of THREE TCDI collimators in TI2

Beams: single and multi-bunches, ~5x10¹⁰p per bunch



Collimator operational information

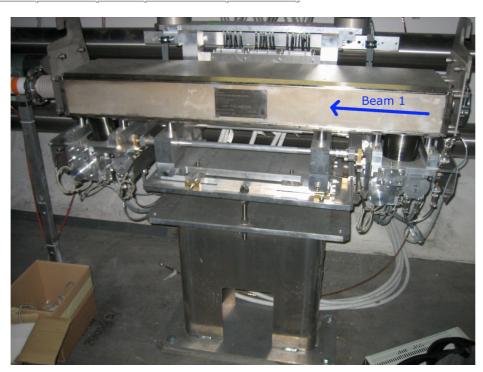
NAME	MTF link	FAMILY	IP	BEAM	ANGLE	Install Angle	Jaw Orientation	Summary
TCDIH.20607	TCDI207 Acceptance (ProDB)	TCDIH	TI2	B1	180.0	180.0	A/C/B/D	xls/pdf
TCDIV.29012	TCDI208 Acceptance (ProDB)	TCDIV	TI2	B1	90.0	90.0	B/D/A/C	xls/pdf
TCDIH.29050	TCDI209 Acceptance (ProDB)	TCDIH	TI2	B1	180.0	180.0	A/C/B/D	xls/pdf

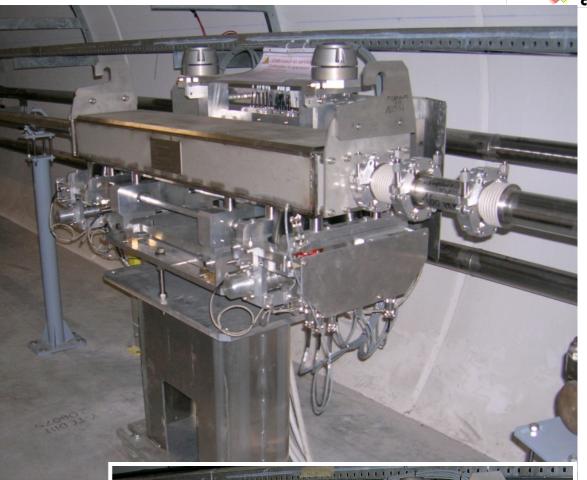
People who participated to the MD:

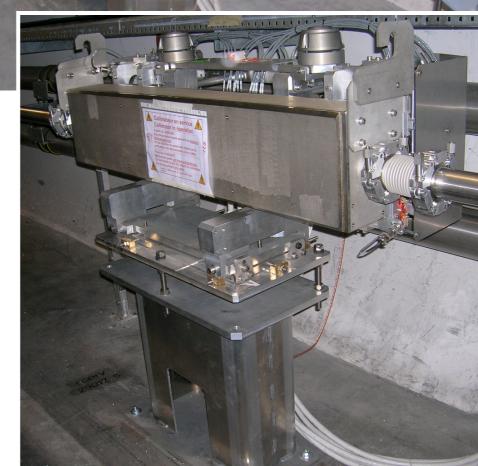
O. Aberle, R. Assmann, M. Brugger, V. Kain,

A. Masi, V. Previtali,

S. Redaelli, T. Weiler, J. Uythoven ...



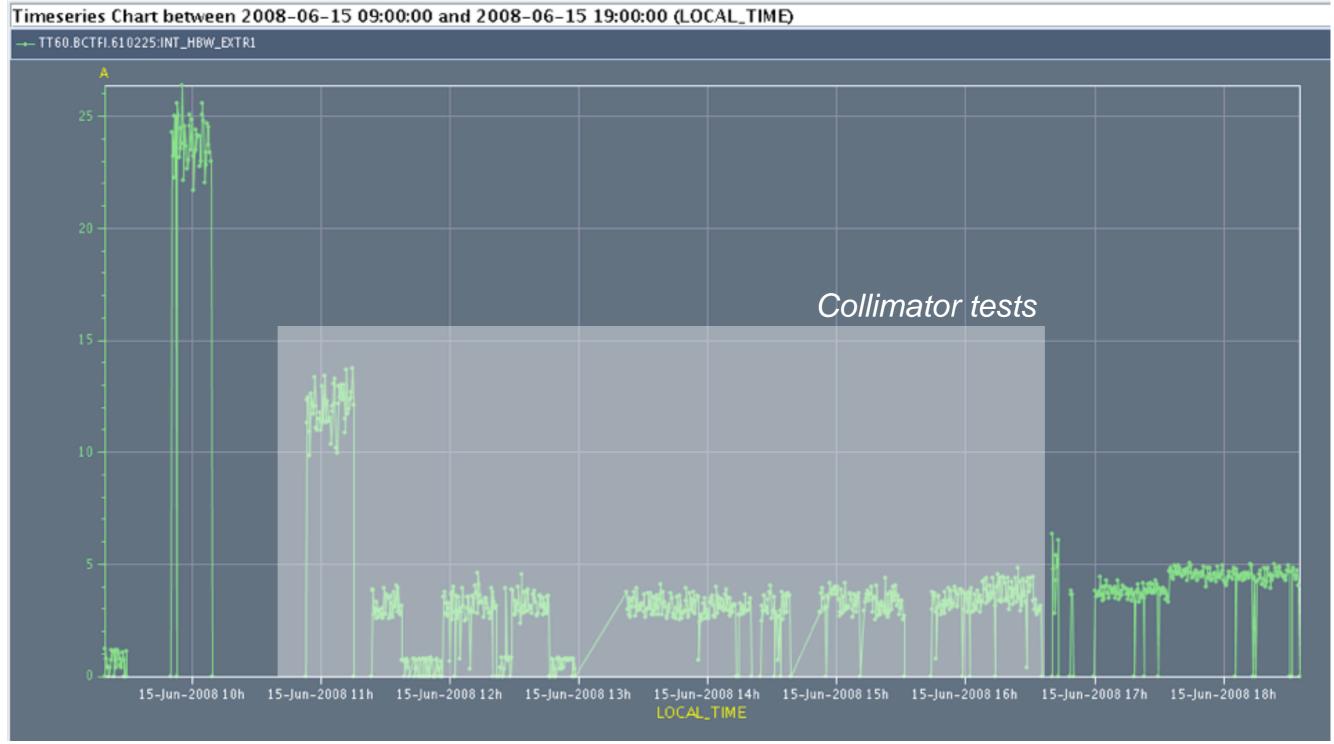






Beam availability - extracted intensity





Very good conditions for collimator set-up studies: stable orbit an optics. Extracted beam intensity stable to 10-20% Worked with single bunches to avoid irradiating too much the collimator



Beam-based set-up

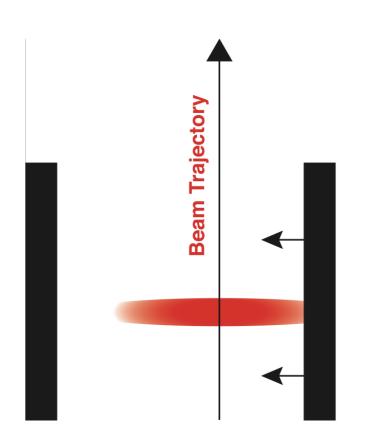


Basic idea: **bean scans** with one jaw at a time through the beam while measuring beam losses (BLM's and/or intensity transmission).

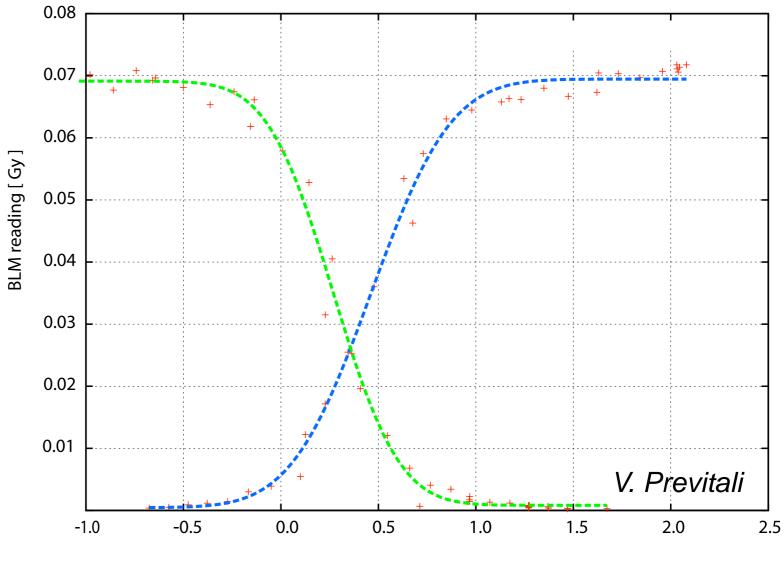
Gaussian fits give beam centre and beam size!

Results in good agreement with independent beam emittance measurements

Analysis of beam intensity data (transmission / scale BLM reading) to be done.



Example: scans for the vertical collimator TCDIV-29012 $(\sigma_{v} \approx 300 \ \mu m)$

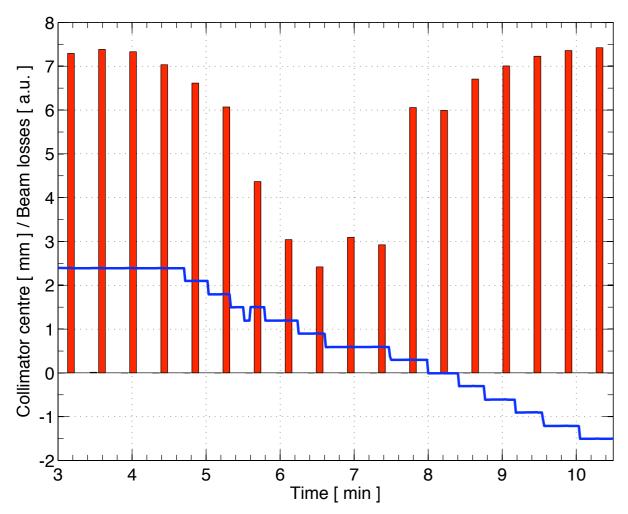


Jaw position [mm]



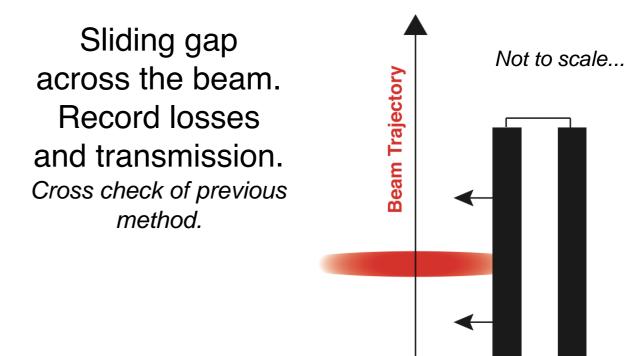
Beam-based set-up: beam centre

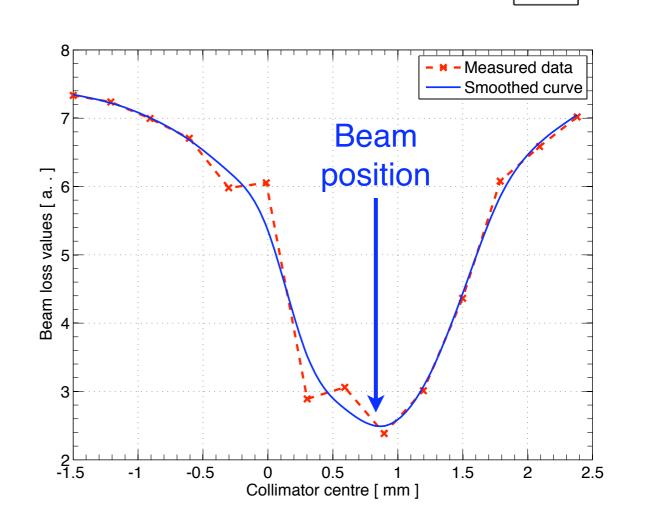




Preliminary data are consistent with the two scans done with one jaw at a time.

BLM data not yet corrected by intensity measurements.

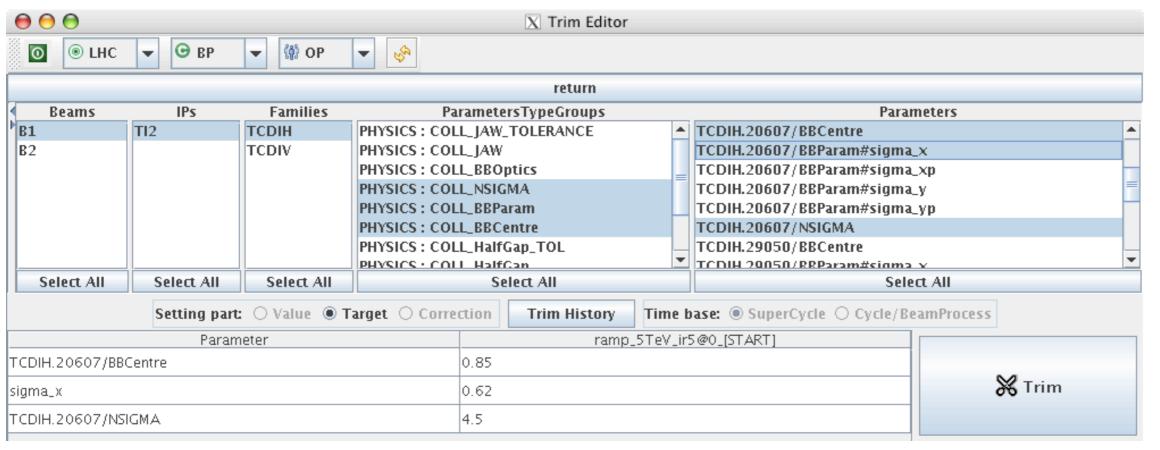


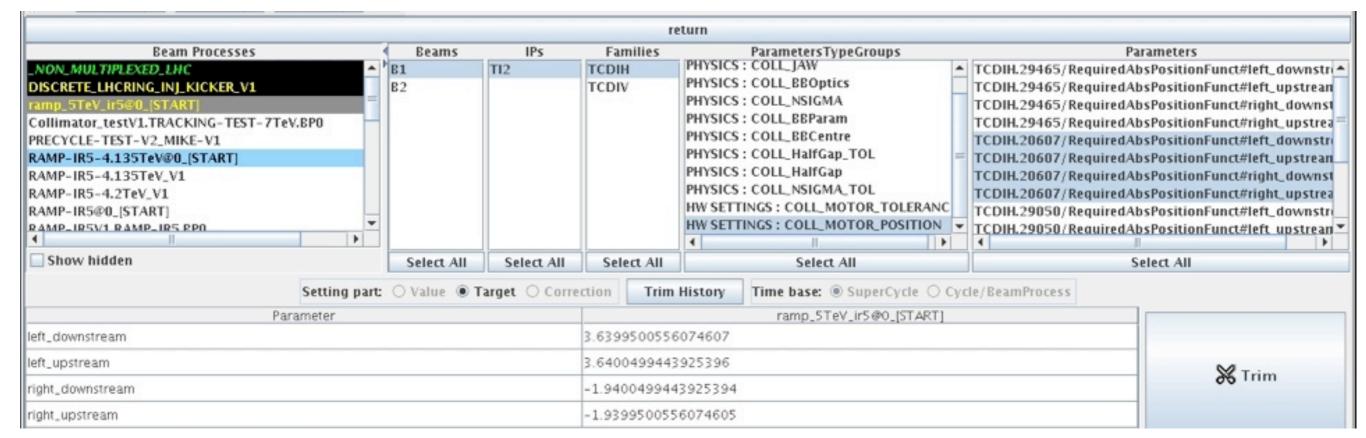




Beam-based settings in LSA





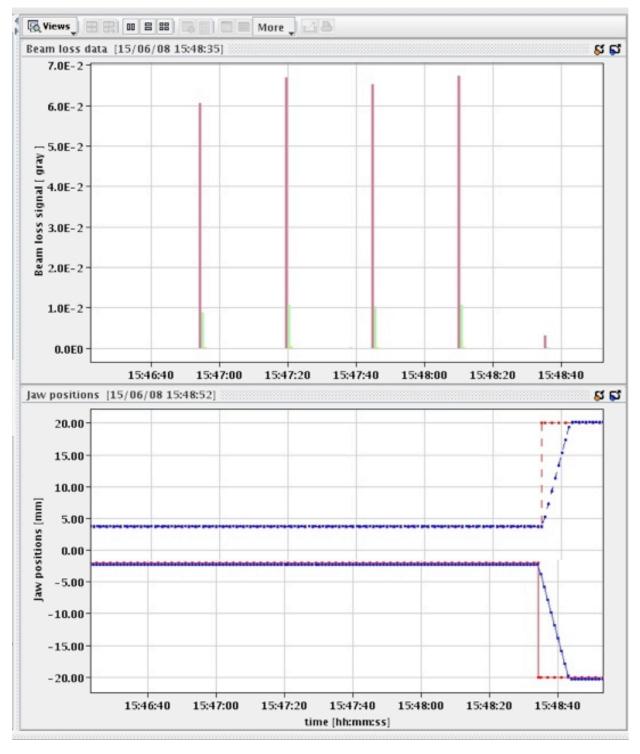


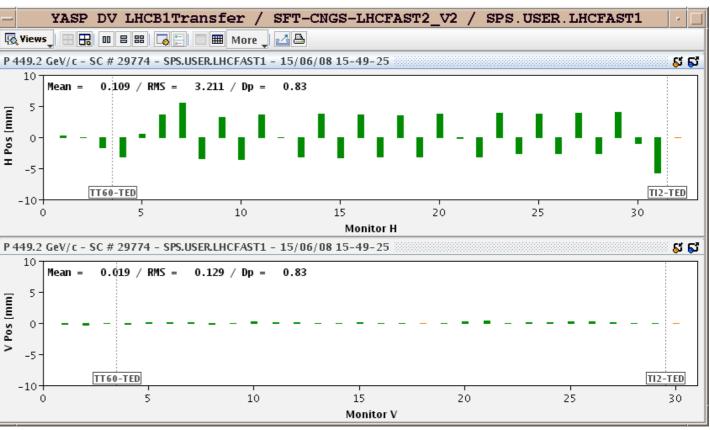
S. Redaelli, LHCCWG, 20-11-2008

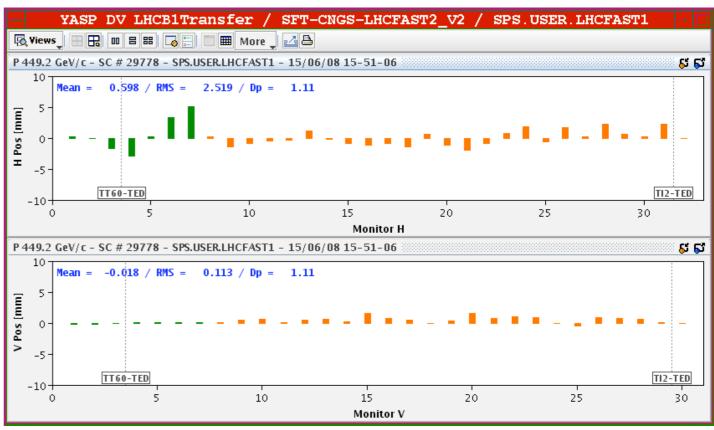


Verification of protection settings







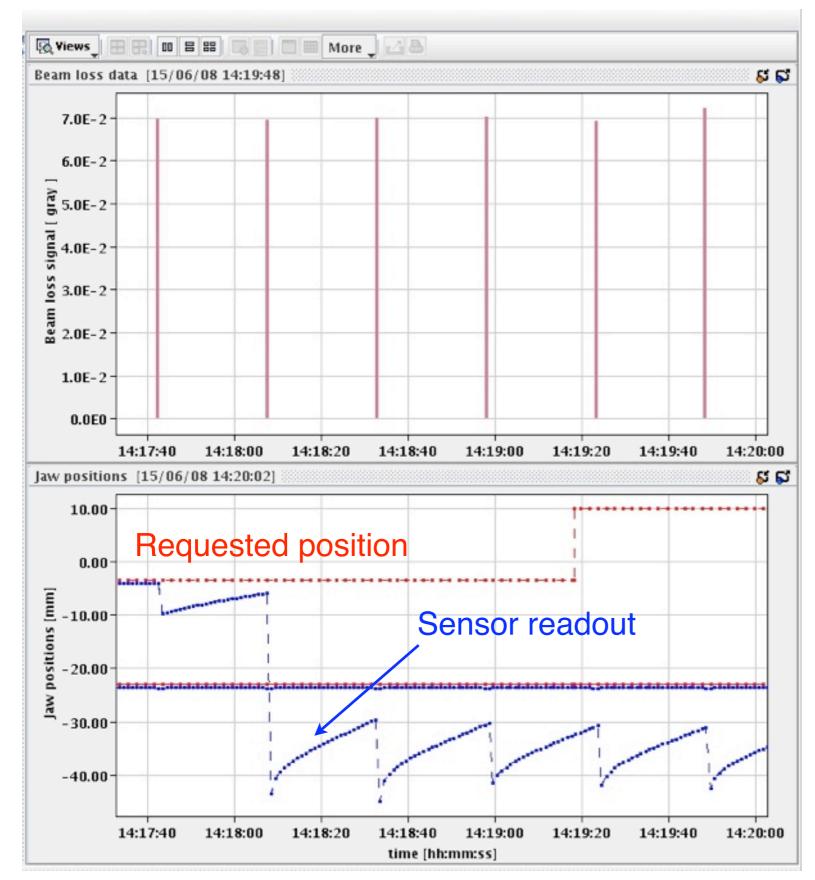


V. Kain



LVDT noise induced by the beam





Drift of the LVDT read-out value when the beam impacted on the collimator jaw.

Signal goes back to the correct value if we switch the beam off.

Problem occurred systematically during 1h, then disappeared by itself!

Sensor will probably be replaced (see above).



Ongoing issues



- Timing

Preferred solution with static payload for the collimator gateways (7 points in the ring) not supported by CO Dynamic payloads and transactions are being implements

- ALARMS

Warning/errors defined Appropriate alarm property will be introduced in FESA

- Post-Mortem

Requirements and FESA property defined. PM buffer will be filled with position data at 100 Hz Also available in the next release of our FESA class

- MCS

First version from VK is being tested

- Temperature controls

PVSS software ready to be deployed

- BLM acquisition for system set-up

Configuration tests performed

Acquisition tests slowed down by the availability of BLM concentrator

- Other movable devices



Interface for movable devices



CERN CH-1211 Geneva 23 Switzerland



LHC Project Document No.

LHC-TC-xxx rev 0.1

CERN Div./Group or Supplier/Contractor Document No.

AB

EDMS Document No.

XXXXXX

Date: 2008-06-18

Engineering Specification

MIDDLE-LEVEL INTERFACE TO CONTROL MOVABLE DEVICES LIKE LHC COLLIMATORS

Abstract

This document describes the interface between the collimator middleware controls and the application for the collimator control from the control room. This interface is proposed as an easy way to extend the applications developed within the LHC Application Software (LSA) for the LHC collimator control to other movable devices. In particular, the cases of the beam dump diluter (TCDQ) and of the TOTEM Roman pots are considered in some details.

Prepared by:

S. Redaelli, A. Masi Checked by:

R. Bailey, C. Boucly, E. Carlier, M. Deile, M.P. Dutour, B. Goddard, M. Jonker, P. Palazzi, E. Radermacher, F. Lucas Rodriguez Approved by:
R. Assmann,
P. Collier,
M. Lamont,
R. Losito

Specs on FESA interface to control movable devices like collimators is under approval.

Follow-up a meeting with Roger, Paul, Mike, Ralph, Michel.

This formalizes previous agreement on the requirements to control movable devices form the CCC.

Mainly a concern for TCDQ and Roman pots. TDI under responsibility of ATB, minor impact expected.

First results on the TCDQ...

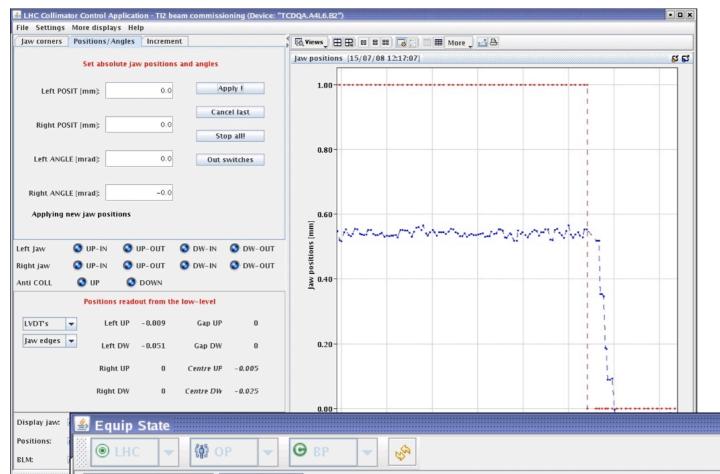
S. Redaelli, LHCCWG, 15-07-2008

40



First results for TCDQ



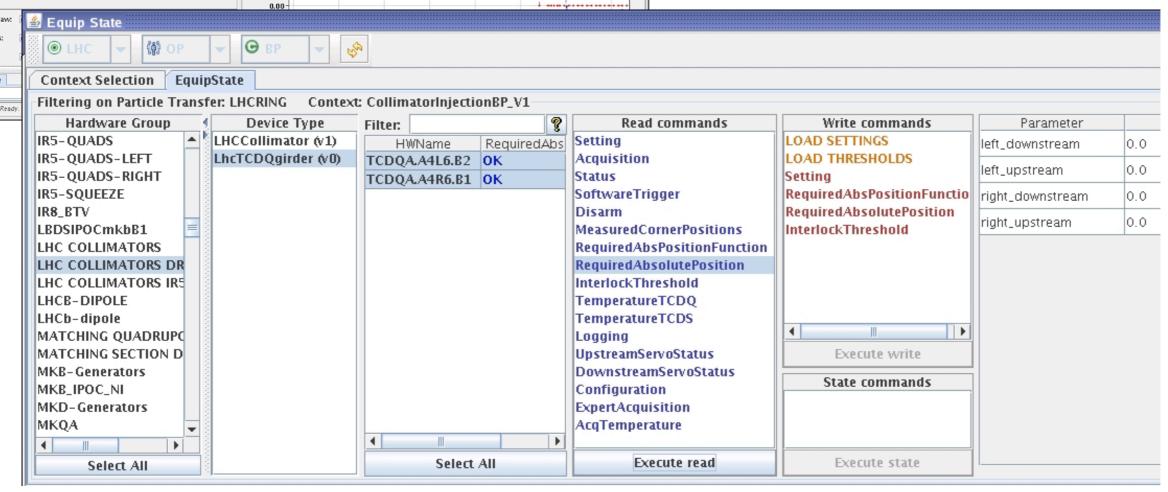


FESA implementation by C. Boucly, E. Carlier.

First movements from the collimator application.

LSA implementation is ready!

More tests at the end of this week...





Conclusive remarks



- We looked at the readiness of collimator controls for remote commissioning without and with beam
- ☑ Collimator controls are basically ready!

 Requirements specified are achieved

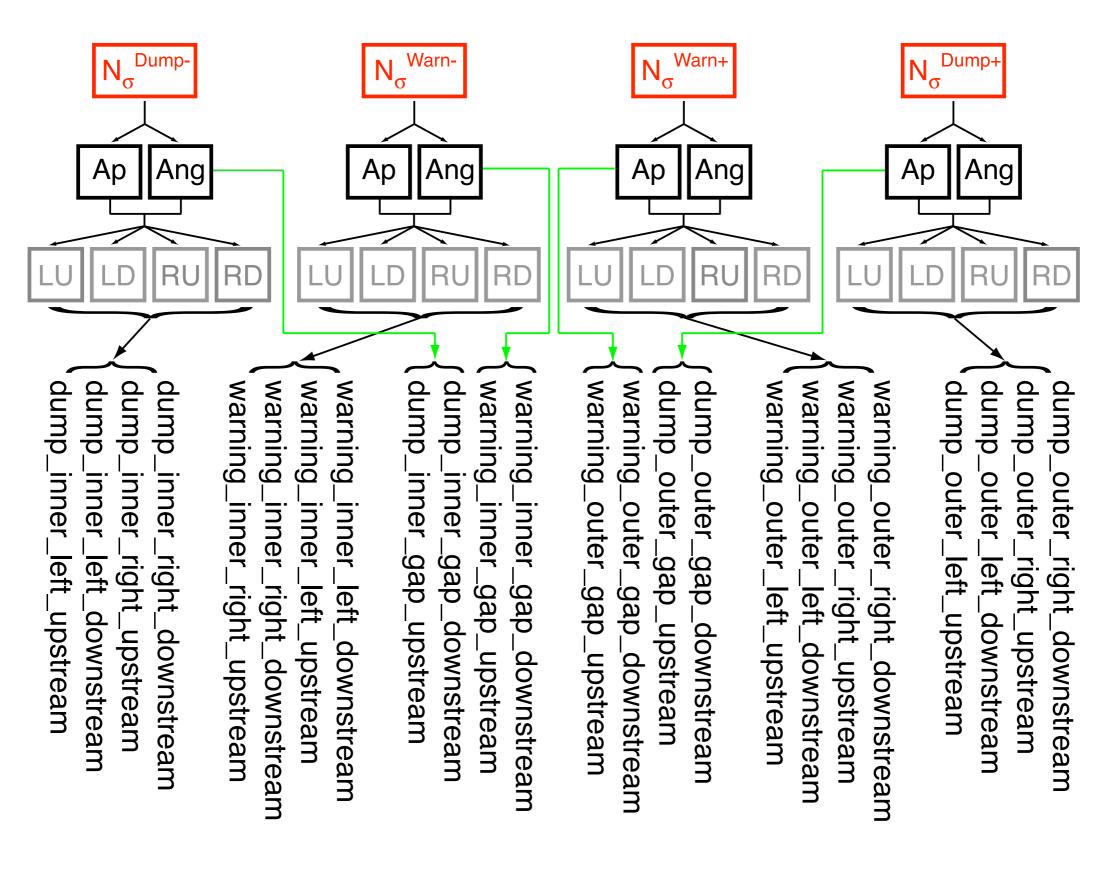
 A few aspects are being worked on but tools are appropriate Experience with beam will show new requirements...
- Operational tests have followed the hardware readiness after commissioning Collimator movement with time-functions achieved Position accuracy below 30 microns for simultaneous movements of several devices in the tunnel Machine protection functionality from the CCC can be tested Various encountered problems are being addressed
- Successful beam tests carried out during the TI2 commissioning Ready for the transfer line collimation requirements..
- ☑ Next milestone (more details in Ralph's talk):

 Move all the available collimators through a full nominal cycle (5 TeV)



Dependency tree for thresholds



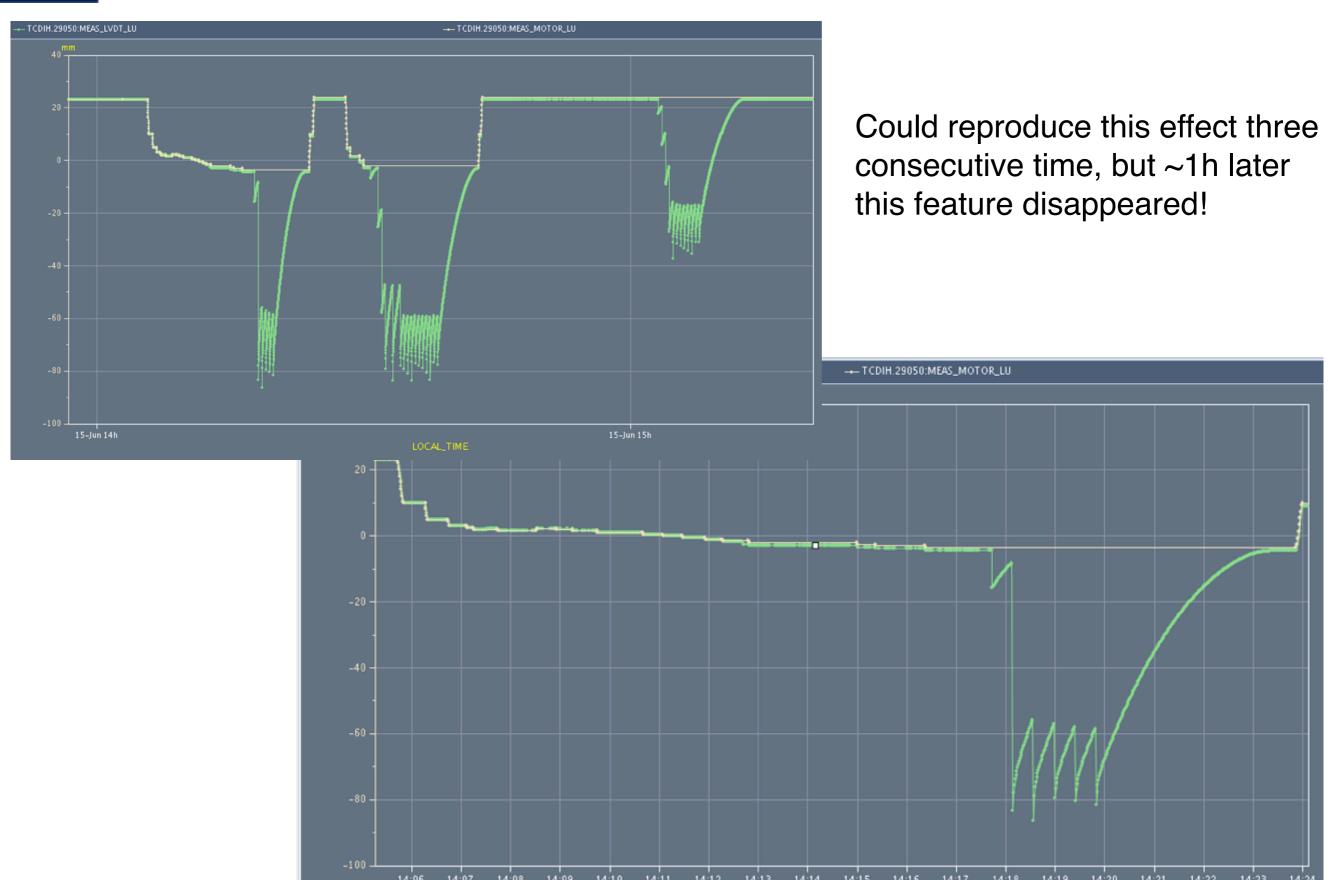


S. Redaelli, LHCCWG, 20-11-2008 43



LVDT noise induced by the beam (II)

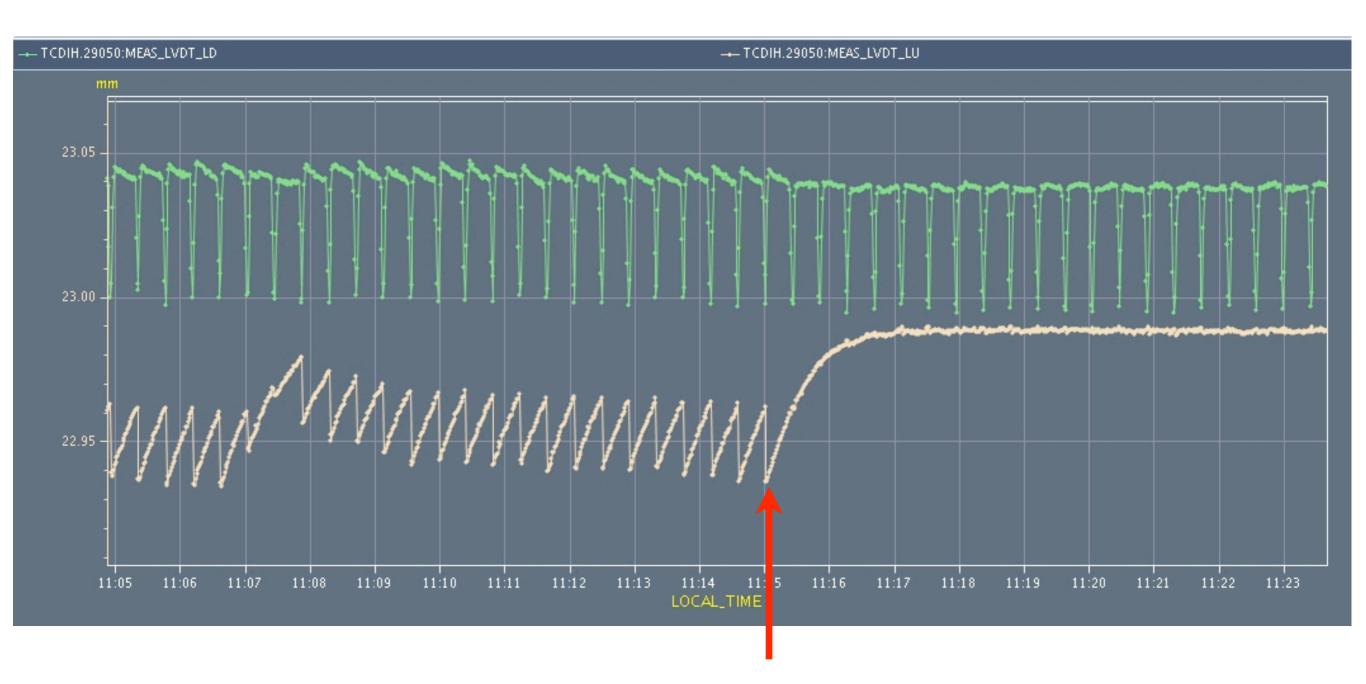






Magnet versus beam noise





Last beam shot